

SPARE PARTS LIST

FOR

1937 MODELS

37/12, 37/22, 37/16, 37/26,
37/8, 37/18, 37/9,
37/22T, 37/26T, 37/18T

PRICE 1/- NETT

Motor **A.J.S.** Cycles

44-45, PLUMSTEAD ROAD,
LONDON, S.E.18

A.J.S. SPARES LIST FOR

MODEL 37/12, 250c.c., O.H.V., Single Port, Coil Ignition.
 MODEL 37/22, 250c.c., O.H.V., Two Port, Magneto.
 MODEL 37/16, 350c.c., O.H.V., Single Port, Coil Ignition.
 MODEL 37/26, 350c.c., O.H.V., Two Port, Magneto.
 MODEL 37/8, 500c.c., O.H.V., Two Port, Magneto.
 MODEL 37/18, 500c.c., O.H.V., Single Port, Magneto.
 MODEL 37/9, 500c.c., S.V., Single Port, Magneto.
 MODEL 37/22T, 250c.c., O.H.V., Single Port, Magneto*
 MODEL 37/26T, 350c.c., O.H.V., Single Port, Magneto*
 MODEL 37/18T, 500c.c., O.H.V., Single Port, Magneto*

* Special Competition Models.

The prices of spares do not include the cost of carriage.

ENGINE SECTION. CYLINDER AND CYLINDER HEAD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Cylinder barrel	12, 22, 22T	1	17	6	37/12/E1
Cylinder barrel	16, 26, 26T	2	0	0	37/16/E1
Cylinder barrel	8, 18, 18T	2	2	0	37/8/E1
Cylinder barrel	9	2	15	0	37/9/E1
Cylinder base paper washer	12, 22, 22T	2			37/12/E3
Cylinder base paper washer	16, 26, 26T, 8, 18, 18T	2			37/8/E3
Cylinder base paper washer	9	2			37/9/E3
Cylinder base holding down nut (4 off)	12	2			STD4
Cylinder base holding down nut (4 off)	16, 26, 26T, 8, 18, 18T	5			STD217
Cylinder base holding down nut (1 off)	22, 22T	6			STD240
Cylinder base holding down nut (3 off)	22, 22T	2			STD4
Cylinder base holding down nut (2 off)	9	5			STD241
Cylinder base holding down nut (1 off)	9	5			STD242
Grease nipple for valve stem (2 off)	9	2			STD51
Inlet pipe	9	3	6		37/9/E338
Inlet pipe lock nut	9	9			L4E308
Valve chamber cover	9	2	0		37/9/E85
Valve chamber cover washer	9	2			37/9/E5
Valve chamber cover screw (2 off)	9	2			STD17
Cylinder head *	12	1	16	9	37/12/E2
Cylinder head *	22	1	16	9	37/22/E2
Cylinder head (polished) *	22T	2	11	9	37/12/E2P
Cylinder head *	16	2	6		37/16/E2
Cylinder head *	26	2	6		37/26/E2
Cylinder head (polished) *	26T	2	17	6	37/16/E2P
Cylinder head *	18	2	10	0	37/18/E2
Cylinder head *	8	2	10	0	37/8/F2
Cylinder head (polished) *	18T	3	5	0	37/18/E2P
Cylinder head	9	1	2	6	37/9/F2
Cylinder head gasket	12, 22, 22T	5			20371
Cylinder head gasket	16, 26, 26T	5			12268
Cylinder head gasket	8, 18, 18T	5			D8E1804
Cylinder head gasket	9	2	3		37/9/E4
Head fixing bolt	(4 off).....250 and 350	1	6		FF88
Head fixing bolt	(4 off).....500 O.H.V.	1	6		37/8/E89
Head fixing bolt washer	(4 off).....500 O.H.V.	1			STD170
Head fixing nut	(9 off).....9	2			STD3
Head fixing stud	(9 off).....9	3			37/9/E72
Head fixing stud washer	(9 off).....9	1			STD10
Carburettor fixing stud	(2 off).....All O.H.V.	3			STD271
Carburettor fixing stud nut	(2 off).....All O.H.V.	2			STD4
Carburettor gasket	All O.H.V.	2			STD581
T piece for inlet valve oil pipe	All O.H.V.	1	6		37/8/E287
T piece lock nut	All O.H.V.	2			STD5
T piece needle adjusting screw	All O.H.V.	5			X2F1081
T piece needle screw lock nut	All O.H.V.	4			STD212

* Price does not include valve guides (see Valve Group).

VALVE GROUP.

	Models	Price		Part No.
		£	s. d.	
Valve, inlet	12, 22, 22T, 16, 26, 26T	7	6	STD675
Valve, inlet	18, 18T, 8	8	6	STD678
Valve, inlet	9	5	0	D5E1506
Valve, exhaust	12, 22, 22T	7	6	STD675
Valve, exhaust	16, 26, 26T	7	6	STD677
Valve, exhaust	18, 18T, 8	8	6	STD679
Valve exhaust	9	5	0	37/9 E206
Valve guide	(2 off).....All O.H.V.	2	3	STD660
Valve guide	(2 off).....9	2	0	37/9 E148
Valve spring, inner	(2 off).....All O.H.V.	6		CE211
Valve spring, outer	(2 off).....All O.H.V.	1	0	CE212
Valve spring	(2 off).....9	1	0	XE119
Valve spring collar	(2 off).....All O.H.V.	1	2	V2E209
Valve spring collar	(2 off).....9	6		XE9
Valve spring cover, or cup	(2 off).....All O.H.V.	1	3	37/12 E190
Valve spring cup	(2 off).....9	1	3	37/9 E190
Valve spring cover distance piece	(2 off).....All O.H.V.	6		37/12 E191
Valve spring collet (2 pieces)	(2 off).....All O.H.V.	9		STD686
Valve spring cotter	(2 off).....9	5		L3E250
Valve stem end cap	(2 off).....All O.H.V.	7		STD685

PISTON GROUP.

	Models	Price		Part No.
		£	s. d.	
Piston, complete, standard	* +12, 22	16	5	D2E1212/A
Piston, complete, standard	* +22T	17	5	D2E1212/P
Piston, complete, standard	* +16, 26	17	8	D3E312/A
Piston, complete, standard	* +26T	18	8	D3E312/AP
Piston, complete, standard	* +8, 9, 18	1	1 11	D5E712/A
Piston, complete, standard	* +18T	1	2 11	D5E712/AP
Piston, complete, special, 8½ to 1	Comp. ratio★22, 22T	2	0 0	M124
Piston, complete, special, 7½ to 1	Comp. ratio★26, 26T	2	2 6	M123
Piston, complete, special, 11 to 1	Comp. ratio★26, 26T	2	2 6	M125
Piston, complete, special, 11 to 1	Comp. ratio★18, 18T, 8	2	5 0	36/G8/E112
Piston only, standard	+12, 22	10	0	D2E1212
Piston only, standard	+22T	11	0	D2E1212P
Piston only, standard	+16, 26	11	0	D3E312
Piston only, standard	+26T	12	0	D3E312P
Piston only, standard	+8, 9, 18	15	0	D5E712
Piston only, standard	+18T	16	0	D5E712P
Piston ring, standard	+ (3 off).....All 250	1	0	DE11
Piston ring, standard	+ (3 off).....All 350	1	0	D3E311
Piston ring, standard	+ (3 off).....All 500	1	0	D5E611
Gudgeon pin	All 250	2	9	D2E1214
Gudgeon pin	All 350	3	0	D3E1614
Gudgeon pin	All 500	3	3	D5E614
Gudgeon pin circlip	(2 off).....All	4		STD750

* "Complete piston" includes piston, piston rings, gudgeon pin and circlips.
Special pistons are only sold in "complete" form.

+ Standard type pistons and rings, .020in. oversize, to suit rebored cylinders, are stocked and supplied at no extra charge. Cylinders may be rebored and complete oversize pistons (standard type only), supplied to suit at an inclusive charge as under.

	£	s.	d.
Models 37/12 and 37/22	1	7	0
Model 37/22T	1	8	0
Models 37/16 and 37/26	1	8	6
Model 37/26T	1	9	6
Models 37/8, 37/9, and 37/18	1	12	6
Model 37/18T	1	13	6

FLYWHEEL AND CONNECTING ROD GROUP.

	Models	Price		Part No.
		£	s. d.	
Flywheel only, timing side	All 250	10	0 ...	37/12/E25
Flywheel only, timing side	All 350	12	6 ...	37/G3/E25
Flywheel only, timing side	All 500	12	6 ...	37/G8/E25
Flywheel only, driving side	All 250	10	0 ...	37/12/E19
Flywheel only, driving side	All 350	12	6 ...	37/16/E19
Flywheel only, driving side	All 500	12	6 ...	37/G8/E19
Flywheel axle, timing side	All	8	0 ...	STD760
Flywheel axle, driving side	250 and 350	11	6 ...	37/12/E20
Flywheel axle, driving side	500	13	6 ...	37/G8/E20
Flywheel axle key, driving side	All	3	...	STD573
Flywheel axle nut, timing side	All	5	...	STD230
Flywheel axle nut, driving side	250 and 350	7	...	STD233
Flywheel axle nut, driving side	500	5	...	STD234
Flywheel axle nut locking screw, timing side	All	1	...	STD15
Connecting rod ★	All 250	1	1 0 ...	D2E1244
Connecting rod ★	350 and 500	1	3 6 ...	37/G8/E44
Gudgeon pin bush for con. rod	All 250	2	6 ...	RE45
Gudgeon pin bush for con. rod	350 and 500	2	9 ...	L3E89
Big end steel liner for con. rod	All 250	2	6 ...	L4E318A
Big end steel liner for con. rod	350 and 500	4	6 ...	37/G8/E16A
Crankpin	All 250	4	9 ...	AF17
Crankpin	350 and 500	8	6 ...	37/G8/E17
Crankpin nut	(2 off).....All 250	5	...	STD230
Crankpin nut	(2 off).....350 and 500	7	...	STD233
Crankpin washer	(2 off).....All 250	9	...	DE18
Crankpin washer	(2 off).....350 and 500	1	0 ...	D&F1018
Crankpin rollers, per set of 30	All	5	0 ...	STD75/30
Roller cage, for crankpin rollers	350 and 500	7	6 ...	37/G8/E18

★ " Connecting-rod " includes gudgeon pin bush and big-end steel liner.

TIMING GEAR GROUP.

	Models	Price		Part No.
		£	s. d.	
Camshaft, assembled, inlet	All	9	6 ...	FE532
Camshaft, assembled, exhaust	12, 16	10	6 ...	FE531
Camshaft, assembled, exhaust	All except 12, 16 ...	10	6 ...	35/22/E131
Small timing gear pinion	All	3	9 ...	R4E1028
Small timing gear pinion key	All	3	...	STD570
Small timing gear pinion nut	All	3	...	STD221
Tappet, inlet	All O.H.V.	2	6 ...	STD670A
Tappet, inlet	9	2	6 ...	DE84
Tappet, exhaust	All O.H.V.	3	3 ...	STD671A
Tappet, exhaust	9	3	3 ...	D5E258A
Tappet collar, exhaust	All	1	0 ...	STD638
Tappet head	(2 off).....9	6	...	D5E1510
Tappet head lock nut	(2 off).....9	4	...	STD237
Valve push rod, assembled	(2 off).....12, 22, 22T	4	3 ...	FF14
Valve push rod, assembled	(2 off).....16, 26, 26T	4	3 ...	20818-1
Valve push rod, assembled	(2 off).....18, 18T, 8	4	7 ...	37/8/E114
Push rod only	(2 off).....12, 22, 22T	1	2 ...	FF13
Push rod only	(2 off).....16, 26, 26T	1	2 ...	20818
Push rod only	(2 off).....18, 18T, 8	1	6 ...	37/8/E113
Push rod bottom ball end only	(2 off).....All except 9	1	0 ...	STD721
Push rod top end sleeve	(2 off).....All except 9	9	...	STD720
Push rod adjusting screw	(2 off).....All except 9	1	0 ...	STD592
Push rod adjusting screw lock nut	(2 off).....All except 9	4	...	STD216
Push rod cover tube	(2 off).....12, 22, 22T	3	6 ...	37/8/E163
Push rod cover tube	(2 off).....16, 26, 26T	3	6 ...	37/G2/E163
Push rod cover tube	(2 off).....18, 18T, 8	3	6 ...	37/G3/E163
Rubber ring for cover tube, top	(2 off).....All O.H.V.	1	...	STD690
Rubber gland washer for cover tube, bottom (2 off)	All O.H.V.	3	...	STD691
Fibre packing for cover tube, bottom (2 off).....	12	2	...	37/12/E73
Screw securing push rod cover tube (2 off).....	All O.H.V.	1	...	STD590

CRANKCASE GROUP.

		Models	Price £ s. d.	Part No.
Crankcase complete	*	All 250	4 7 6	37/12/E108
Crankcase complete	*	All 350	4 7 6	37/16/E108
Crankcase complete	*	All 500 O.H.V.	4 7 6	37/8/E108
Crankcase complete	*	9	4 7 6	37/9/E108

Halves of crankcases matched at Works only.

Crankcase drain plug	All		4	...	STD575
Timing gear cover, with bushes	12, 16		12	6	FF432M
Timing gear cover, with bushes	22, 22T, 26, 26T		12	6	35/22/E32
Timing gear cover, paper washer	All		2	...	37/8/E78
Timing gear cover, fixing screw	(5 off) All		2	...	STD482
Timing gear cover, locating dowel peg (2 off)	All		1	...	STD577
Magneto chain case cover	All	except 12, 16	5	0	35/22/E29
Magneto chain case cover screw	(6 off) All	except 12, 16	2	...	STD484
Magneto chain case cover grease nipple	All	except 12, 16	2	...	STD51
Bush, for inlet camshaft, in crankcase	All		1	9	STD651
Bush, for exhaust camshaft, in crankcase	All		1	9	STD651
Bush, for inlet camshaft, in timing cover	All		1	9	STD651
Bush, for exhaust camshaft, in timing cover	12, 16		2	0	FE136
Bush, for exhaust camshaft, in timing cover	All	except 12, 16	1	9	STD652
Cap, for camshaft bush, in timing cover	All		3	0	STD765
Bush, for timing side axle	All		3	0	STD650
Ball bearing, for driving side axle	(2 off) 250		10	0	RLS7
Ball bearing, for driving side axle	(2 off) 350 and 500		10	9	RLS8
Spacing collar between ball bearings	250 and 350		9	...	STD631
Spacing collar between ball bearings	All 500		9	...	16866
Tappet guide, inlet	All O.H.V.		2	6	STD661
Tappet guide, inlet	9		2	6	D281283
Tappet guide, exhaust	All O.H.V.		4	0	STD662
Tappet guide, exhaust	9		4	0	D5F2583
Cylinder base stud	(4 off) All 250		3	...	STD272
Cylinder base stud	(4 off) 350, 350 O.H.V.		3	...	STD300
Cylinder base stud	(3 off) 9		3	...	STD310
Cylinder oil feed ball valve ball	All		1	...	STD21
Cylinder oil feed ball valve plug	All		3	...	STD576
Cylinder oil feed ball valve spring	All		2	...	STD701
Crankcase bolt, front top 5 $\frac{1}{16}$ "	All	except 12, 16	4	...	STD279
Crankcase bolt, front top 5 $\frac{1}{16}$ "	12, 16		3	...	STD273
Crankcase bolt, bottom 4 $\frac{1}{2}$ "x1"	All		4	...	STD261
Crankcase bolt, bottom rear 3 $\frac{1}{8}$ "x $\frac{5}{16}$ "	All		3	...	STD275
Crankcase bolt, rear 3 $\frac{1}{8}$ "x $\frac{5}{16}$ "	All		3	...	STD275
Crankcase bolt, rear top, 3 $\frac{1}{8}$ "x $\frac{5}{16}$ "	All		3	...	STD275

All above bolts are screwed 26 threads per inch.

Nut, for 5 $\frac{1}{16}$ " crankcase bolt	All		2	...	STD4
Nut for 1" crankcase bolt	All		2	...	STD5
Washer for 5 $\frac{1}{16}$ " crankcase bolt	All		1	...	STD11
Crankcase undershield	22T, 26T, 18T		5	6	37/22T/EQ204

* Includes all bushes and studs.

OIL PUMP GROUP.

	Models	Price £ s. d.	Part No.
Oil pump plunger	All	6 0	STD770
Oil pump plunger cam screw	All	6	STD771
Oil pump end cap front	All O.H.V.	1 0	STD773
Oil pump end cap front	9	6	STD772
Oil pump end cap, rear	All	6	STD772
Oil pump end cap screw	(4 off) All O.H.V.	1	STD15
Oil pump end cap bolt	(4 off) All O.H.V.	2	STD591
Oil pump end cap bolt	(8 off) 9	2	STD591
Oil pump end cap joint washer	(2 off) All	1	STD582

RELEASE VALVE GROUP.

	Models	Price £ s. d.	Part No.
Release valve screwed body	All	1 0	STD836
Release valve diaphragm	All	2	STD835
Release valve discharge pipe	All	1 0	D5E848A
Release valve discharge pipe union nut	All	4	5N5
Release valve discharge pipe nipple	All	3	5L4

ROCKER BOX GROUP.

		Models	Price	d.	Part No.
Rocker box only, less cover and bushes	250	and 350	£ 1 10	0	37/12/E61
Rocker box only, less cover and bushes	500	O.H.V.	1 12	6	37/8/E61
Rocker box bolt, long, front	250			4	STD374
Rocker box bolt, long, rear	250	and 350		4	STD374
Rocker box bolt, long, rear	500	O.H.V.		8	D8E890
Rocker box bolt, short	(2 off) 250	and 350		4	STD365
Rocker box bolt, short	(2 off) 500	O.H.V.		4	STD405
Rocker box bolt washer	(4 off) 250	and 350		1	STD11
Rocker box bolt washer	(4 off) 500	O.H.V.		1	STD10
Rocker box stay bolt	350			7	FE89
Rocker box stay bolt	500	O.H.V.		7	STD411
Rocker box cover	250	and 350	3 0	0	37/12/E62
Rocker box cover	500	O.H.V.	3 0	0	37/8/E62
Rocker box cover stud	(4 off) 250	and 350		2	STD251
Rocker box cover stud	(2 off) 500	O.H.V.		4	37/8/E161
Rocker box cover stud nut	(4 off) 250	and 350		1	STD80
Rocker box cover stud nut	(2 off) 500	O.H.V.		9	37/8/E86
Rocker box cover sealing ring	250	and 350		2	37/12/E65
Rocker box cover sealing ring	500	O.H.V.		2	37/8/E65
Rocker box oil feed union	All	O.H.V.		4	STD508
Rocker box oil hole plug	(2 off) All	O.H.V.		1	STD579
Rocker box valve guide oil feed union	All	O.H.V.		4	STD507
Rocker box valve guide oil feed nipple	All	O.H.V.		4	STD578
Rocker box bush	(4 off) All	O.H.V.	2 3	0	STD653
Rocker box felt plug	(2 off) All	O.H.V.		3	MX2E298
Rocker box felt plug fixing pin	(2 off) All	O.H.V.		3	37/8/E159
Rocker box valve spring cover cap long screw	(4 off) 250	and 350		2	STD482
Rocker box valve spring cover cap long screw	(4 off) 500	O.H.V.		2	STD456
Rocker box valve spring cover cap short screw	(4 off) 500	O.H.V.		2	STD453
Rocker box stay	350	and 500 O.H.V.		8	37/16/E110
Rocker box stay clip	350	and 500 O.H.V.		10	35/G3/E100
Rocker box stay clip bolt	350	and 500 O.H.V.		3	STD370
Rocker box stay clip bolt nut	350	and 500 O.H.V.		2	STD4
Rocker box stay clip bolt washer	350	and 500 O.H.V.		1	STD192
Rocker box stay securing nut	350	and 500 O.H.V.		2	STD4
Rocker box stay securing nut washer	350	and 500 O.H.V.		1	STD11
Rocker axle	(2 off) 250	and 350	3 6	0	FE57
Rocker axle	(2 off) 500	O.H.V.	4 6	0	16254
Rocker axle felt ring	(2 off) All	O.H.V.		2	D8E1865
Rocker axle nut	(4 off) All	O.H.V.		2	STD3
Rocker axle pin, or screw	(2 off) 500	O.H.V.		4	11897
Rocker axle sleeve	(2 off) 250	and 350	3 0	0	FE58
Rocker axle washer	(4 off) 250	and 350		1	STD10
Rocker axle washer	(2 off) 500	O.H.V.		1	STD9
Rocker arm, exhaust, tappet end	250	and 350	2 3	0	FE60
Rocker arm, exhaust, tappet end	500	O.H.V.	4 0	0	D8E1860
Rocker arm, exhaust, valve end	250	and 350	2 6	0	FE59
Rocker arm, exhaust, valve end	500	O.H.V.	4 0	0	16399
Rocker arm, inlet, tappet end	250	and 350	2 3	0	FE60
Rocker arm, inlet, tappet end	500	O.H.V.	4 0	0	D8E1859
Rocker arm, inlet, valve end	250	and 350	2 6	0	FE59
Rocker arm, inlet, valve end	500	O.H.V.	4 0	0	16398
Rocker arm washer	(2 off) 500	O.H.V.	1 3	0	16353
Rocker pin, tappet end	(2 off) 500	O.H.V.	1 0	0	16333
Rocker pin, valve end	(2 off) 500	O.H.V.	1 0	0	D8E1858

VALVE LIFTER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Valve lifter lever and spindle	All	3	6	0	D8E2861
Valve lifter lever spring	All			3	STD700
Valve lifter cable crosshead	O.H.V.			9	D8E2862
Valve lifter cable crosshead lock nut	O.H.V.			2	STD74
Valve lifter cable stop bracket	9			6	37/9/E216
Valve lifter cable stop bracket bolt	9			2	STD361
Valve lifter cable adjuster	9	1	0	0	37/9/E215
Valve lifter cable adjuster lock nut	9			2	STD622
Valve lifter cable adjuster distance tube	9			4	37/9/E217

For Control Levers, see Handlebar Group.

For Control Cables, see Control Cable Group.

EXHAUST PIPE AND SILENCER GROUP.

Right hand low exhaust pipes and silencers.

	Models	Price			Part No.
		£	s.	d.	
Exhaust pipe	12, 22	18	6	...	37/22/E402
Exhaust pipe	16, 26	18	6	...	37/26/E402
Exhaust pipe	8, 18	18	6	...	37/8/E402
Exhaust pipe		18	6	...	37/9/E402
Exhaust pipe front clip	All above	1	0	...	STD746
Exhaust pipe front clip bolt	All above	3	...	...	STD363
Exhaust pipe front clip bolt nut	All above	2	...	...	STD4
Exhaust pipe front clip bolt washer	All above	1	...	...	STD192
Exhaust pipe front clip stay	12, 16	1	0	...	37/26/E406R
Exhaust pipe front clip stay	22, 26	1	0	...	37/8/E406R
Exhaust pipe front clip stay	8, 18	9	...	...	37/18/E406R
Exhaust pipe front clip stay		1	0	...	37/9/E406R
Exhaust pipe finned clamp ring	22, 26, 8, 18	4	6	...	36/22/E415
Exhaust pipe finned clamp ring screw	As above	2	...	...	STD484
Silencer	8, 12, 22, 26, 16	17	6	...	17486
Silencer	9, 18	17	6	...	35/G3/F461
Silencer baffle tube		2	9	...	4260
Silencer front clip	8, 9, 12, 16, 18, 22, 26	1	0	...	STD745
Silencer front clip bolt	As above	3	...	...	STD363
Silencer front clip bolt nut	As above	2	...	...	STD4
Silencer front clip bolt washer	As above	1	...	...	STD192
Silencer rear clip	As above	1	0	...	STD746
Silencer rear clip bolt	As above	3	...	...	STD363
Silencer rear clip bolt nut	As above	2	...	...	STD4
Silencer rear clip bolt washer	As above	1	...	...	STD192
Silencer rear clip stay	As above	6	...	...	STD747
Silencer rear clip stay bolt	As above	3	...	...	STD363
Silencer rear clip stay bolt (fits in fork end)	As above	2	...	...	STD4
Silencer rear clip stay bolt nut	As above	2	...	...	STD174
Silencer rear clip stay bolt washer	As above	1	...	...	STD174

Left hand high exhaust pipes and silencers.

Exhaust pipe	22	1	5	0	...	37/22/E421
Exhaust pipe	26	1	5	0	...	37/26/E421
Exhaust pipe	8	1	5	0	...	37/8/E421
Exhaust pipe front clip	8, 22, 26	1	0	...	...	STD746
Exhaust pipe front clip bolt	As above	3	...	...	...	STD363
Exhaust pipe front clip bolt nut	As above	2	...	...	...	STD4
Exhaust pipe front clip bolt washer	As above	1	...	...	...	STD192
Exhaust pipe front clip stay	22	1	0	...	...	37/26/E406E
Exhaust pipe front clip stay	26	1	0	...	...	37/26/E406L
Exhaust pipe finned clamp ring	8, 22, 26	4	6	...	...	46/22/E415
Exhaust pipe finned clamp ring screw	As above	2	...	...	...	STD484
Silencer	As above	17	6	...	...	17486
Silencer front clip	As above	1	0	...	...	STD745
Silencer front clip bolt	As above	3	...	...	...	STD363
Silencer front clip bolt nut	As above	2	...	...	...	STD4
Silencer front clip bolt washer	As above	1	...	...	...	STD192
Silencer front clip stay	As above	6	...	...	...	STD747
Silencer rear clip	As above	1	0	...	...	STD746
Silencer rear clip bolt	As above	3	...	...	...	STD363
Silencer rear clip bolt nut	As above	2	...	...	...	STD4
Silencer rear clip bolt washer	As above	1	...	...	...	STD192
Silencer rear clip stay	As above	1	0	...	...	37/8/E567
Silencer rear clip stay bolt	As above	4	...	...	...	STD365
Silencer rear clip stay bolt thin nut *	As above	2	...	...	...	STD74
Silencer rear clip stay bolt thick nut	As above	2	...	...	...	STD4
Silencer rear clip stay bolt washer	As above	1	...	...	...	STD11
Saddle spring bolt, long, only used when high exhaust pipes are fitted (displaces standard bolt)	As above	3	...	...	...	STD370

* These parts also fix the rear mudguard to the rear of the tubular arch and displace the standard parts.

Right hand high exhaust pipes and silencers.

	Models	Price		Part No.
		£	s. d.	
Exhaust pipe	12, 22, 22T	1	5 0	37/22/E422
Exhaust pipe	16, 26, 26T	1	5 0	37/26/E422
Exhaust pipe	8, 18, 18T	1	5 0	37/8/E422
Exhaust pipe front clip	As above	1	0	STD746
Exhaust pipe front clip bolt	As above		3	STD363
Exhaust pipe front clip bolt nut	As above		2	STD4
Exhaust pipe front clip bolt washer	As above		1	STD192
Exhaust pipe front clip stay	12	1	0	37/26/E406R
Exhaust pipe front clip stay	26T, 18T, 26, 8,			
	18, 22, 22T		4	BC29
Exhaust pipe front clip stay	15	1	0	37/26/E406L
Exhaust pipe finned clamp ring	22T, 26, 26T, 8,	4	6	36/22/E415
	18, 18T, 22			
Exhaust pipe finned clamp ring screw	As above		2	STD484
Silencer	16, 26, 26T, 8, 12,			
	22, 22T	17	6	17486
Silencer	18, 18T	17	6	35/G3/E461
Silencer baffle tube	18T, 22T, 26T	2	9	4260
Silencer front clip	8, 12, 16, 22, 22T,			
	26, 26T, 18, 18T	1	0	STD745
Silencer front clip bolt	As above		3	STD363
Silencer front clip bolt nut	As above		2	STD4
Silencer front clip bolt washer	As above		1	STD192
Silencer front clip stay	As above		6	STD747
Silencer rear clip	As above	1	0	STD746
Silencer rear clip bolt	As above		3	STD363
Silencer rear clip bolt nut	As above		2	STD4
Silencer rear clip bolt washer	As above		1	STD192
Silencer rear clip stay	As above	1	0	37/8/E567
Silencer rear clip stay bolt	★ As above		4	STD365
Silencer rear clip stay bolt thin nut	★ As above		2	STD74
Silencer rear clip stay bolt thick nut	As above		2	STD4
Silencer rear clip stay bolt washer	As above		1	STD11
Crankcase bolt, long, only used when high				
exhaust pipes are fitted (displaces stan-	3, 18, 18T, 22, 22T,			
dard bolt)	26, 26T	6		STD284
Distance tube for use with above bolt	As above	4		STD634
Saddle spring bolt, long, only used when high				
exhaust pipes are fitted (displaces stan-	12, 22, 16, 26, 8,			
dard bolt)	18	3		STD370
Leg shield	18T, 22T, 26T	2	0	35/G3/EQ162
Leg shield clip bolt	As above		3	STD345
Leg shield clip bolt nut	As above		3	TF464
Leg shield clip bolt seat	As above		2	TF455
Leg shield clip packing	As above		3	35/G3/EQ163

* These parts also fix the rear mudguard to the rear of the tubular arch and displace the standard parts.

Left hand low exhaust pipes and silencers.

	Models	Price		Part No.
		£	s. d.	
Exhaust pipe	22	18	6	37/22/E401
Exhaust pipe	26	18	6	37/26/E401
Exhaust pipe	8	18	6	37/8/E401
Exhaust pipe front clip	As above	1	0	STD746
Exhaust pipe front clip bolt	As above		3	STD363
Exhaust pipe front clip bolt nut	As above		2	STD4
Exhaust pipe front clip bolt washer	As above		1	STD192
Exhaust pipe front clip stay	22	1	0	37/26/E406R
Exhaust pipe front clip stay	26	1	0	37/26/E406L
Exhaust pipe front clip stay	8	1	0	37/8/E406L
Exhaust pipe finned clamp ring	22, 26, 8	4	6	35/22/E415
Exhaust pipe finned clamp ring screw	22, 26, 8		2	STD484
Silencer	9, 22, 26	17	6	17486
Silencer front clip	As above	1	0	STD745
Silencer front clip bolt	As above		3	STD363
Silencer front clip bolt nut	As above		2	STD4
Silencer front clip bolt washer	As above		1	STD192
Silencer rear clip	As above	1	0	STD746
Silencer rear clip bolt	As above		3	STD363
Silencer rear clip bolt nut	As above		2	STD4
Silencer rear clip bolt washer	As above		1	STD192
Silencer rear clip stay	As above		6	STD747
Silencer rear clip stay bolt (fits in fork end)	As above		3	STD363
Silencer rear clip stay bolt nut	As above		2	STD4
Silencer rear clip stay bolt washer	As above		1	STD174

CARBURETTER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Float chamber	.250 and 350	8	6	...	62-032
Float chamber	500 O.H.V.	12	0	...	64-177
Float chamber	9	12	0	...	64-154
Float chamber top, with tickler	.250 and 350	2	6	...	22-011
Float chamber top, with tickler	500	2	6	...	14-011
Float chamber top locking screw	All	1	3	...	14-021
Float chamber holding bolt	.250 and 350	2	0	...	4-045
Float chamber holding bolt	9	2	0	...	6-045
Float chamber holding bolt	500 O.H.V.	2	6	...	29-077
Float chamber holding bolt washer (2 off)	All	2		...	4-053
Float chamber plug screw	All	2		...	13-153
Float chamber plug screw fibre washer	All	1		...	14-039
Float only, 1 1/2" diameter	.250 and 350	2	6	...	22-016
Float only, 1 1/2" diameter	500	2	6	...	14-015
Float needle, 2 9/16" long	.250 and 350	11		...	22-013
Float needle, 2 31/32" long	500	11		...	14-024
Mixing chamber	.250	12	0	...	75-XA-014
Mixing chamber	350	12	0	...	76-XA-014
Mixing chamber	500 O.H.V.	14	0	...	89-004
Mixing chamber	9	12	0	...	76-001
Mixing chamber top	.250	1	9	...	4-032
Mixing chamber top	.350 and 9	1	9	...	6-032
Mixing chamber top	500 O.H.V.	2	2	...	29-042
Mixing chamber top fixing ring	.250	1	9	...	4-031
Mixing chamber top fixing ring	.350 and 9	1	9	...	6-031
Mixing chamber top fixing ring	500 O.H.V.	2	0	...	29-041
Mixing chamber top fixing ring clip	All except 500 O.H.V.	6		...	4-235
Mixing chamber top fixing ring clip	500 O.H.V.	6		...	29-201
Mixing chamber top fixing ring clip screw	All	2		...	4-241
Mixing chamber clip	9	1	9	...	5-050
Mixing chamber clip screw	9	1	6	...	4-048
Mixing chamber union nut	.250	1	6	...	4-062
Mixing chamber union nut	.350 and 9	1	6	...	6-062
Mixing chamber union nut	500 O.H.V.	1	11	...	29-072
Mixing chamber union nut washer	.250	2		...	4-040
Mixing chamber union nut washer	.350 and 9	2		...	6-040
Mixing chamber union nut washer	500 O.H.V.	2		...	29-050
Jet barrel, or choke	.250	5	0	...	5-058
Jet barrel, or choke	.350	5	0	...	6-058
Jet barrel, or choke	500 O.H.V.	6	6	...	29-068
Jet barrel, or choke	9	5	0	...	6-057
Needle jet	All except 500 O.H.V.	1	9	...	4-061
Needle jet	500 O.H.V.	1	9	...	29-076
Main jet, screws in needle jet, size 120	.250	5		...	4-042-120
Main jet, screws in needle jet, size 150	.350 and 9	5		...	4-042-150
Main jet, screws in needle jet, size 180	500 O.H.V.	5		...	4-042-180
Jet taper needle, 2 1/4" long	.250	1	3	...	5-065
Jet taper needle, 3 3/16" long	.350 and 9	1	3	...	6-065
Jet taper needle, 3 1/4" long	500 O.H.V.	1	3	...	29-075
Jet taper needle clip	All	4		...	4-041
Jet taper needle clip split pin	All	1		...	4-060
Throttle valve, size 5x3	.250	3	10	...	5-052
Throttle valve, size 6x4	.350 and 9	3	10	...	6/052
Throttle valve, size 29x4	500 O.H.V.	4	0	...	29-062
Throttle valve spring	All except 500 O.H.V.	3		...	4-037
Throttle valve spring	500 O.H.V.	3		...	29-047
Throttle valve stop screw	All	6		...	4-063
Throttle valve stop screw lock nut	All	2		...	16-010
Air valve	.250	2	6	...	5-045
Air valve	.350 and 9	2	6	...	6-045
Air valve	500 O.H.V.	2	9	...	29-055
Air valve tubular guide	.250	2		...	4-047
Air valve tubular guide	.350 and 9	2		...	6-047
Air valve tubular guide	500 O.H.V.	4		...	29-057
Air valve spring	All	3		...	4-046
Pilot jet air screw	All	6		...	13-129
Pilot jet air screw lock nut	All	2		...	16-010
Tickler plunger	All	7		...	14-031
Tickler plunger spring	All	2		...	14-032
Tickler plunger cotter pin	All	1		...	14-033
Cable adjuster	All	4		...	14-035
Venturi air intake	.250	2	6	...	4-038
Venturi air intake	.350	2	6	...	6-038
Venturi air intake	500 O.H.V.	3	0	...	29-048
Venturi air intake	9	2	6	...	6-036

For Control Levers, see Handlebar Group.

For Control Cables, see Control Cable Group.

TRANSMISSION SECTION.

SPROCKET AND CHAIN GROUP.

	Models	Price £ s. d.	Part No.
Rear chain sprocket and brake drum, 50 teeth, $\frac{1}{8}$ "x.305"	12, 22, 16, 26	1 7 6 ...	36/12/B15
Rear chain sprocket and brake drum, 42 teeth, $\frac{3}{8}$ "x.305"	250 comp., 350 comp., all 500	1 16 9 ...	37/8/B15a
Engine sprocket, 16x17 teeth, $\frac{1}{8}$ "x.305" (solo)...	22T	9 6 ...	20815-16
Engine sprocket, 17x17 teeth, $\frac{1}{8}$ "x.305" (solo)...	12, 22, 26T	9 6 ...	20815-17
Engine sprocket, 19x17 teeth, $\frac{1}{8}$ "x.305" (solo)...	16, 26, 18T	9 6 ...	20815-19
Engine sprocket, 19x17 teeth, $\frac{1}{8}$ "x.305 (sidecar)...	8, 9, 18	9 6 ...	20815-19
Engine sprocket, 21x17 teeth, $\frac{1}{8}$ "x.305" (solo)...	8, 9, 18	9 6 ...	20815-21
Engine sprocket distance collar	250 and 350	9	STD630
Engine sprocket distance collar	500	9	35/G3/E124
Shock absorber cam	All	3 9	STD830
Shock absorber spring	250 and 350	1 6 ...	STD702
Shock absorber spring	500	1 3 ...	STD703
Shock absorber spring cap washer	All	8	STD831
Shock absorber lock nut	All	6	STD610
Sprocket on camshaft for magneto drive	All *	4 3 ...	STD727
Sprocket on magneto	All *	4 3 ...	STD726
Sprocket on dynamo	All	3 6 ...	STD725
Nut securing camshaft magneto sprocket	All *	2	STD4
Nut securing magneto sprocket	All *	3	868-1036
Nut securing dynamo sprocket	All	6	STD611
Key for dynamo sprocket	All	2	STD572
Washer for camshaft magneto sprocket nut	All *	1	STD11
Washer for magneto sprocket nut	All *	1	1102-1269
Washer for dynamo sprocket nut	All	1	STD10
Lock washer for dynamo sprocket nut	All	2	STD164
Lock ring for dynamo sprocket nut	All	1	STD708
Magneto chain, 46 links, $\frac{3}{8}$ "x.225"	All *	4 0 ...	35/22/E24
Dynamo chain, 47 links, $\frac{3}{8}$ "x.225"	All	4 0 ...	20881
Primary chain, 65 links, $\frac{1}{8}$ "x.305	12, 22, 22T, 26T	7 7 ...	35/12/C13
Primary chain, 66 links, $\frac{1}{8}$ "x.305"	16, 26, 18T	7 8 ...	35/16/C13
Primary chain, 67 links, $\frac{1}{8}$ "x.305	8, 9, 18	7 9 ...	CC13
Rear chain, 91 links, $\frac{5}{8}$ "x.380"	8, 9, 18	15 6 ...	CC14A
Rear chain, 95 links, $\frac{5}{8}$ "x.380"	All comp.	16 6 ...	X2C614A
Rear chain, 113 links, $\frac{1}{8}$ "x.305"	12, 22, 16, 26	12 11 ...	35/12/C14
Connecting link for $\frac{1}{8}$ "x.305" chain	All	4	8L3
Connecting link for $\frac{1}{8}$ "x.380" chain	comp., all 500... ..	6	10L
Cranked link for $\frac{1}{8}$ "x.305" chain	All	4	8CL3
Cranked link for $\frac{1}{8}$ "x.380" chain	comp., all 500... ..	6	10CL
Spring clip only for $\frac{1}{8}$ " connecting link	All	1	8C
Spring clip only for $\frac{3}{8}$ " connecting link	comp., all 500... ..	1	10C

* Not used on Models 12 and 16.

For Gear Box Driving Sprockets, see Final Drive Group.

For Clutch Sprockets, see Clutch Group.

GEARBOX FIXING BOLT GROUP.

	Models	Price £ s. d.	Part No.
Top fixing bolt, 4 $\frac{1}{16}$ "x7 $\frac{1}{16}$ "	All	6 ...	STD513
Bottom fixing bolt, 3 $\frac{1}{16}$ "x7 $\frac{1}{16}$ "	All	6 ...	STD512
Distance collar for top fixing bolt	All	3 ...	STD632
Nut for top fixing bolt (2 off)	All	3 ...	STD2
Nut for bottom fixing bolt (2 off)	All	5 ...	STD620
Eye bolt for front chain adjustment	All	6 ...	STD594
Nut for eye bolt (2 off)	All	3 ...	STD215
Crosshead for eye bolt	All	4 ...	STD785
Bolt fixing crosshead to engine plate	All	2 ...	STD361
Washer for crosshead fixing bolt	All	1 ...	STD11

GEARBOX SHELL GROUP.

Models 37/12, 37/16, 37/22, and 37/26.

	Price	Part No.
	£ s. d.	
Shell	1 5 0	1HP/III
Shell end plate or cover	16 6	2H/III
Stud securing end plate	6	60X
Nut for end plate stud	2	63X
Screw securing end plate and cap	3	64X
Aluminium cover for foot change mechanism	7 6	3H/IV
Grease nipple for end plate	3	245X/I
Metal cover for grease aperture	1 6	71X
Stud securing grease aperture cover	6	138X
Nut for grease aperture cover stud	2	63X
Stud, securing end plate cap	6	62X
Nut for end plate cap stud	2	63X

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

	Price	Part No.
	£ s. d.	
Shell	1 9 0	1CP/VI
Shell paper joint washer	1	4/IC
Kickstarter case	16 0	3C/VI
Kickstarter case cover	12 6	4/IVA
Kickstarter cover locating piece	1 0	174X
Grease aperture cover	3	188X
Grease nipple (straight)	2	245X/I
Grease nipple (angular)	3	245X/II
Stud, fixing K.S. case	6	60X
Stud, large, fixing K.S. cover	3	60X/II
Stud, small, long, fixing K.S. cover	6	62X
Stud, small, short, fixing K.S. cover	6	173X
Stud fixing grease aperture cover	6	138X
Nut for K.S. case stud	2	63X
Nut for K.S. cover large stud	2	152X
Nut for K.S. cover small stud	2	63X
Nut for grease aperture cover stud	2	63X

GEARBOX BEARING GROUP.

Models 37/12, 37/16, 37/22 and 37/26.

	Price	Part No.
	£ s. d.	
Ball bearing for main driving gear	12 3	26VA
Ball bearing for mainshaft (K.S. end)	11 0	268X
Main bearing washer	4	259X
Main bearing washer retaining spring ring	4	78X
Mainshaft bearing washer	3	230X
Mainshaft bearing washer retaining spring ring	1 0	253X
Mainshaft bearing external washer	3	254X
Bush for layshaft	3 0	255X

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

	Price	Part No.
	£ s. d.	
Ball bearing for main driving gear	15 0	177X
Ball bearing for mainshaft (K.S. end)	12 6	68X
Main bearing washer	6	75X
Main bearing washer retaining spring ring	4	80X
Mainshaft bearing washer	6	37/IC
Mainshaft bearing washer retaining spring ring	4	37/2C
Bush for layshaft	4 0	181X
Cover washer for layshaft bush in shell	2	182X

GEAR AND SHAFT GROUP.

Models 37/12, 37/16, 37/22 and 37/26.

	Price £ s. d.	Part No.
Mainshaft	1 5 0	11H/II
Main driving gear with bushes, 30 teeth	1 12 6	15H/II
Main driving gear bushes only (2 off)	1 3 0	256X
Mainshaft double pinion, 25 and 26 teeth	1 5 0	14H
Mainshaft free pinion, 17 teeth	1 12 0	25W
Layshaft	1 5 0	29H
Layshaft fixed pinion, 32 teeth	12 0 0	28H
Layshaft free pinion, 26 teeth	17 6 0	27H
Layshaft free pinion, 23 teeth	17 6 0	26H
Layshaft fixed pinion, 19 teeth	10 0 0	25H/II

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

Mainshaft	1 5 6	10C/XII
Main driving gear with bushes, 30 teeth *	1 15 0	15C/VII
Main driving gear with bushes, 32 teeth †	1 15 0	15C/X
Main driving gear bushes only (2 off)	2 0 0	187X
Mainshaft double pinion, 18 and 23 teeth	1 10 0	14C/IV
Mainshaft free pinion, 27 teeth	12 6 0	24C/III
Layshaft	1 3 0	30C/VIII
Layshaft fixed pinion, 23 teeth	10 0 0	25C/III
Layshaft free pinion, 32 teeth	12 6 0	27C/V
Layshaft free pinion, 27 teeth	10 6 0	26C/V
Layshaft fixed pinion, 20 teeth *	10 0 0	28C/III
Layshaft fixed pinion 18 teeth †	10 0 0	28C/VI
Layshaft sliding clutch	7 6 0	29C/III

* On Models 37/8, 37/9, and 37/18 only.

† On Models 37/18T, 37/22T, and 37/26T only.

GEAR OPERATING GROUP.

Models 37/12, 37/16, 37/22 and 37/26 only.

	Price £ s. d.	Part No.
Trunnion block for gear change bell crank	4 0 0	89A
Gear changing bell crank (less spindle)	8 6 0	37H
Gear changing bell crank spindle	2 6 0	38H
Bush for bell crank spindle (screws in shell)	1 0 0	39H
Gear operating lever (inside box)	4 0 0	48H
Ball for end of gear operating lever	1 6 0	99X
Foot control spindle and quadrant	6 6 0	C053/VI
Bush for control spindle (fits in end plate)	4 0 0	C054/XII
Bolt securing internal lever to control spindle	4 0 0	49H/III
Locking washer for bolt head (inside box)	2 0 0	243X
Nut for end of bolt (outside box)	2 0 0	287X
Gear indicator finger (secured by above)	6 0 0	C097
Stationary indicator finger (fixed to end plate)	3 0 0	C0101
Bush for bell crank spindle (presses in shell)	1 0 0	40H
Foot control ratchet sleeve and arm with pawl pin	7 9 0	C051/VII
Foot control pawl with small pin fitted	1 6 0	C052/VI
Cotter pin securing pawl	1 0 0	C0102
Foot change pedal only	7 6 0	C092/XI
Clamp bolt for foot change pedal	4 0 0	C065/III
Nut for clamp bolt	2 0 0	10X
Rubber for foot change pedal	9 0 0	C082/II
Spring centralising foot change pedal	3 0 0	C066/III
Spring centralising foot change pawl	3 0 0	C067/II
Pin locating spring in gear box end plate	3 0 0	C098
Pin locating spring in end plate cap	3 0 0	C098
Bush for foot control ratchet sleeve in above cap	2 0 0	C099
Gear indexing pawl	2 0 0	42H
Bolt mounting for indexing pawl (fits in shell)	1 3 0	94X
Nut for pawl bolt	3 0 0	95X
Washer for pawl bolt	3 0 0	96X
Cap for pawl bolt (fits overhead)	1 0 0	203X
Spring, for gear indexing pawl	9 0 0	45H

GEAR OPERATING GROUP.

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

	Price			Part No.
	£	s.	d.	
Gear selector camshaft	1	5	0	45C/II
Gear selector camshaft bush (clutch end)		2	0	159C
Gear selector camshaft bush (K.S. end)		2	0	160X/II
Gear selector camshaft rollers (per set of 12)		2	0	192X
Gear selector fork (large, for layshaft)		8	0	43C
Gear selector fork (small, for mainshaft)		8	0	42C
Gear selector fork guide peg			6	157C
Gear selector fork guide peg cotter			1	158C
Locating pawl for selector cam	2	0		163X/II
Locating pawl spring		9		193X/I
Locating pawl spring screwed plug	1	0		98X
Locating pawl securing nut		4		95X
Locating pawl bearing, or axle	1	3		164X
Locating pawl axle washer		1		96X
Gear sector complete with index quadrant	7	6		161/162X
Gear sector rocking pawl		1	6	C052/V
Gear control ratchet sleeve		7	6	C094
Gear control quadrant		3	0	C053/IV
Gear change control body		5	3	C049/V
Gear change control body plate	1	0		C056/IV
Control spring, long(2 off).....		6		C0166/I
Control spring, short(2 off).....		6		C067/I
End plate for long control spring(2 off).....		2		C058/I
End plate for short control spring(2 off).....		2		C059/I
Bush for control ratchet sleeve	5	0		C054/VII
Bolt securing ratchet sleeve bush		1	3	C095
Ratchet	3	6		C051/VI
Pawl spindle		3		C060/I
Pawl operating peg			3	C062/I
Foot change control spindle	3	6		C090/II
Bush for control spindle (in K.S. case)	1	0		C091
Nut securing sector to control spindle (inner end)		2		287X
Gear indicator finger (fits on control spindle)		6		C097
Nut securing moving indicator finger		2		171X
Gear indicator finger (stationary)		3		C097/I
Foot control lever, less pedal rubber	7	6		C092/IV
Foot control lever clamping bolt		6		C063
Foot control lever clamping bolt nut		2		10X
Foot control lever pedal rubber		9		C082
Foot control lever pedal rubber retaining pin		1		C058
Gear sector rivet, $\frac{3}{16}$ "		1		C096 ^{TI}
Ratchet rivet, $\frac{1}{4}$ "		1		C096/II
Screwed plug for speedometer worm aperture in K.S. case (used only when a speedometer is not fitted)		3		156X

SPEEDOMETER DRIVE GROUP.

Models 37/12, 37/16, 37/22 and 37/26.

	Price			Part No.
	£	s.	d.	
Speedometer drive worm shaft		5	0	98H/II
Speedometer drive worm spindle bush		3	6	148X
Speedometer cable fixing bolt			3	D5E514
Speedometer cable fixing bolt nut			1	STD24

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

Speedometer drive worm shaft	6	0	...	33C/III
Speedometer drive worm spindle bush	2	0	...	34C
Speedometer drive worm thrust button		6	...	112X
Speedometer drive worm thrust plug (bottom)	1	0	...	155X
Speedometer drive protecting tube		6	...	209X
Speedometer cable fixing pin		1	...	156X

For Speedometer Parts, see Speedometer Group in the Accessory Section.

KICKSTARTER GROUP.

Models 37/12, 37/16, 37/22 and 37/26.

	Price	Part No.
£ s. d.		
Kickstarter ratchet pinion	5 0	263X
Kickstarter ratchet pinion steel bush	2 0	264X
Kickstarter ratchet pinion spring	9	265X
Kickstarter ratchet driver	4 0	266X
Kickstarter ratchet driver retaining nut	4 4	70X
Kickstarter crank spindle (fits in shell)	4 6	125X
Kickstarter crank retaining washer	2	126X
Kickstarter crank retaining washer split pin	1	127X
Kickstarter toothed quadrant	10 0	118X
Kickstarter toothed quadrant retaining bush	1 6	124X
Kickstarter crank only	9 0	114X
Kickstarter crank pedal pin	3 0	113X/I
Kickstarter crank washer	3	121X
Kickstarter crank grease nipple	2	MB68
Kickstarter crank return spring	2 0	130X
Kickstarter crank return spring cover plate	2 0	128X
Kickstarter crank return spring cover plate bolt	4	135X
Kickstarter crank return spring cover plate bolt nut	3	95X
Kickstarter crank rubber stop	3	134X
Kickstarter crank rubber stop support bush	8	133X
Washer for return spring cover plate bolt	3	136X

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

	Price	Part No.
£ s. d.		
Kickstarter ratchet pinion	8 0	183X
Kickstarter ratchet pinion steel bush	2 6	184X
Kickstarter ratchet pinion spring	9	185X
Kickstarter ratchet driver	5 9	186X
Kickstarter ratchet driver retaining nut	4	70X
Kickstarter axle	7 6	198X/III
Kickstarter axle steel bush (in cover)	2 0	200X/II
Kickstarter axle steel bush (in K.S. case)	2 0	201X
Kickstarter axle grease nipple	2	245X/I
Kickstarter toothed quadrant (fits on axle)	10 6	199X/I
Kickstarter crank pinch bolt	9	315X
Kickstarter crank pinch bolt washer	1	109X
Kickstarter crank pinch bolt nut	6	144X
Kickstarter crank return spring	2 0	130X
Kickstarter crank return spring pin	1	132X
Kickstarter stop rubber buffer	3	134X
Kickstarter stop rubber buffer peg	6	202X
Kickstarter crank(Models 8, 9, 18 only).....	7 6	194X/XXVI
Kickstarter crank pedal pin ...(Models 8, 9, 18 only).....	3 0	115X
Kickstarter crank *	10 6	194X/IV
Kickstarter crank pedal pin (folding) *	4 6	115X/II
Kickstarter crank pedal lock nut *	6	103X
Kickstarter crank pedal lock nut washer *	3	214X

* Used on Competition Models 22T, 26T and 18T only.

FINAL DRIVE GROUP.

Models 37/12, 37/16, 37/22 and 37/26.

	Price	Part No.
£ s. d.		
Rear chain sprocket, 19 teeth, $\frac{1}{2}$ "x.305"	10 0	261X
Rear sprocket securing nut	1 9	82X
Rear sprocket spacing collar	1 0	284X
Thick washer for main gear wheel	1 0	253X

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

	Price	Part No.
£ s. d.		
Rear chain sprocket, 16 teeth, $\frac{1}{2}$ "x.380"	15 0	179X/VII
Rear sprocket securing nut	1 9	176X
Rear sprocket spacing collar	1 0	180X/V
Thin washer for main gear wheel	1 0	180X
Thin washer for main gear wheel	4	178X

CLUTCH GROUP.

Models 37/12, 37/16, 37/22, and 37/26.

	Price	Part No.
£ s. d.		
Clutch sprocket only, 40 teeth, $\frac{1}{2}$ " x.305"	1 0 0	7X/XIV
Clutch sprocket rubber buffer (4 off).....	2	12X
Clutch sprocket rubber buffer retainer (4 off).....	9	8X
Clutch sprocket rubber buffer bolt (4 off).....	2	9X
Clutch sprocket rubber buffer bolt nut (4 off).....	1	10X
Clutch case, or driver	12 0	IX/VI
Clutch sleeve, or hub	1 0 0	2X
Clutch bearing ring	2 0	34X
Clutch bearing thin washer	9	36X/I
Clutch bearing thick washer	9	36X
Clutch bearing rollers (per set of 24).....	3 6	35X
Clutch hub retaining nut	6	69X
Clutch hub retaining plain washer	1	217X
Clutch hub retaining spring washer	1	269X
Clutch friction plate with inserts (3 off).....	5 0	3X/II
Clutch plate fabric inserts (per doz.).....	9	4X/II
Clutch metal plate, thick (1 off).....	2 0	6X/A
Clutch metal plate thin (3 off).....	2 0	6X
Clutch pressure plate (1 off).....	9 0	18X/V
Clutch pressure plate centre stud	6	19X/V
Clutch pressure plate centre stud nut	6	20X
Clutch spring (4 off).....	6	21X
Clutch spring stud (4 off).....	4	24X
Clutch spring adjusting nut (4 off).....	4	23X
Clutch spring thimble (4 off).....	6	22X
Clutch thrust rod, $11\frac{1}{2}$ " long	1 0	28X/I
Clutch operating lever	3 0	65X/III
Clutch lever fulcrum screw	9	66X
Clutch lever fulcrum screw nut	2	63X

Models 37/8, 37/9, 37/18, 37/18T, 37/22T and 37/26T.

	Price	Part No.
£ s. d.		
Clutch sprocket only, 40 teeth, $\frac{1}{2}$ " x.305"	1 0 0	7X/XIV
Clutch case, or driver	12 0	IX/VIII
Clutch sleeve, or hub	1 0 0	2X/XII
Clutch bearing ring	2 0	34X/II
Clutch bearing thin washer	9	36X/II
Clutch bearing thick washer	9	36X/III
Clutch bearing rollers (per set of 24).....	3 6	35X
Clutch hub retaining nut	6	69X
Clutch hub retaining nut plain washer	2	71X
Clutch hub retaining nut spring washer	3	212X
Clutch friction plate with inserts (4 off).....	5 0	3X/II
Clutch plate fabric inserts (per doz.).....	9	4X/II
Clutch metal plate, thick (1 off).....	3 6	6X/II
Clutch metal plate, thin (4 off).....	2 0	5X
Clutch pressure plate (1 off).....	9 0	18X/VII
Clutch pressure plate centre stud	6	19X/V
Clutch pressure plate centre stud nut	6	20X
Clutch spring (4 off).....	6	21X/III
Clutch spring stud (4 off).....	4	24X/II
Clutch spring adjusting nut (4 off).....	4	23X
Clutch spring thimble (4 off).....	6	22X
Clutch thrust rod, $11\frac{1}{2}$ " long	1 0	28X
Clutch thrust rod sleeve	1 6	294X
Clutch thrust rod sleeve adjusting screw	6	293X
Clutch thrust rod sleeve ball	1	67X
Clutch operating lever	3 0	175X/II
Clutch lever fulcrum pin	6	66X/II
Clutch lever fulcrum pin lock plate	3	295X
Clutch lever fulcrum pin bush	6	292X

For Clutch Cables, see Control Cable Group.

FRAME SECTION.

FRAME GROUP.

	Models	Price			Part No.
		£	s.	d.	
Frame, front portion only	All 250 and 350	2	15	0	37/12/F23
Frame, front portion only	All 500	3	0	0	37/8/F23
Frame, rear portion only	12, 16, 22, 26	2	12	6	37/12/F24
Frame, rear portion only	8, 9, 18	2	15	0	37/8/F24
Frame, rear portion only	22T, 26T, 18T	2	15	0	37/18T/F24
Grease nipple for head lug	All			2	STD51
Wheel adjusting bolt	(2 off) All			9	STD596
Wheel adjusting bolt nut	(2 off) All			2	STD5
Wheel adjusting bolt collar	(2 off) All			2	STD533
Engine plate	(2 off) All 250 and 350	5	6		20780
Engine plate	(2 off) All 500	5	6		20845
Saddle lug bolt	All			6	STD597
Saddle lug bolt nut	(2 off) All			3	STD1
Saddle lug bolt washer	(2 off) All			1	STD8
Saddle lug bolt extension small nut	All			1	STD79
Rear lug engine bolt	All			3	STD301
Rear lug engine bolt nut	(2 off) All			2	STD35
Front lug engine bolt, short	All 250 and 350			3	STD275
Front lug engine bolt, long	12, 16			3	STD276
Front lug engine bolt, long *	All except 12, 16			4	STD280
Front lug engine bolt distance tube	All except 12, 16			3	35/22/E54
Front lug engine bolt nut	(4 off) All			2	STD4
Front lug engine bolt washer	(4 off) All			1	STD11
Frame rail bolt (front)	All			4	STD280
Frame rail bolt nut (capped)	(2 off) All			5	STD621
Frame rail bolt washer	(2 off) All			1	STD184

* On Models 37/22 and 37/26, fitted with high exhaust pipes, this bolt STD280 is replaced by bolt STD284, price 6d.

FRONT FORK GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front forks complete, less steering damper	All 250 and 350	5	5	0	37/12/FF1/A
Front forks complete, less steering damper	8, 9, 18	6	7	6	37/8/FF1/A
Front forks complete, less steering damper	18T	7	10	0	36/G8C/FF1/A
Fork girder only	All 250 and 350	2	12	6	37/12/FF1
Fork girder only	8, 9, 18	3	12	6	37/8/FF1
Fork girder only	18T	3	12	6	36/G8C/FF1
Fork spring	All 250 and 350			5	FFF32
Fork spring	All 500			5	16372
Fork spring top lug	All 500			1	15957
Fork spring top fixing bolt	All			5	STD410
Fork spring top fixing bolt nut	All 250 and 350			2	STD3
Fork spring top fixing bolt washer	All 250 and 350			1	STD10
Fork spring top fixing bolt collar	All 250 and 350			3	FFF35
Fork check spring	(2 off) 18, 18T	1	8		35/G3/FF132
Fork check spring crosshead	(4 off) 18, 18T	2	4		17726
Fork check spring crosshead pin	(4 off) 18, 18T			9	17728
Fork check spring crosshead pin washer (4 off)	18, 18T			1	STD11
Fork check spring crosshead pin split pin (4 off)	18, 18T			1	STD14
Fork crown and stem	All 250 and 350	16	0		37/12/FF19A
Fork crown and stem	All 500	1	0	0	37/X/FF19A
Fork crown ball race	(1 off) All			3	STD805
Head lug and frame ball race	(3 off) All			2	STD806
Head balls, per set of 50 (3/16")	All			1	STD72/56
Head handlebar lug only	All 250 and 350			7	37/12/FF21
Head handlebar lug only	All 500			9	37/8/FF21
Head lug adjusting nut	All			8	STD236
Head lug adjusting nut lock nut	12			1	L4FF46
Head lug adjusting nut lock nut	All except 12			8	STD236
Handlebar clip only	(2 off) All	6	6		35/G3/FF42
Handlebar clip bolt	(6 off) All			3	STD367
Handlebar clip bolt washer	(6 off) All			1	STD11

FRONT FORK GROUP (continued).

	Models	Price £ s. d.	Part No.
Steering damper knob	All ★	1 6	12361
Steering damper knob ratchet washer	All ★	1 2	STD162
Steering damper knob spring washer	All ★	3	STD195
Steering damper knob distance piece	All ★	1 3	20811
Steering damper drawbolt	All ★	9	D8FF1115
Steering damper drawbolt sleeve	All ★	1 9	STD818A
Steering damper drawbolt sleeve lock nut	All ★	2	STD3
Steering damper steel plate(2 off).....	All 250 and 350 ★	5	STD811
Steering damper steel plate(2 off).....	All 500	5	D5FF597
Steering damper plate to frame bolt.....	All 250 and 350 ★	2	STD70
Steering damper plate to frame bolt.....	All 500	2	STD361
Steering damper plate to frame bolt washer.....	All 250 and 350 ★	1	STD12
Steering damper plate to frame bolt washer.....	All 500	1	STD192
Steering damper plate to fork crown bolt	All 250 and 350 ★	2	STD342
Steering damper plate to fork crown bolt	All 500	3	STD363
Steering damper plate to fork crown bolt washer	All 250 and 350 ★	1	STD12
Steering damper plate to fork crown bolt washer	All 500	1	STD11
Steering damper plate to fork crown bolt spacer	All 250 and 350 ★	2	STD639
Steering damper plate to fork crown bolt spacer	All 500	3	STD637
Steering damper friction washer (red fibre)	All 250 and 350 ★	3	STD812
Steering damper friction washer (red fibre)	All 500	3	AF139
Fork spindle top(2 off).....	All 250 and 350	2 0	37/12/FF28
Fork spindle top(2 off).....	18, 18T	2 0	36/G3C/FF28
Fork spindle top(2 off).....	8, 9	2 0	35/G3/FF28
Fork spindle, bottom front	All 250 and 350	2 3	37/12/FF27
Fork spindle, bottom front	18, 18T	2 3	36/G3C/FF27
Fork spindle, bottom front	8, 9	2 0	36/G3/FF27
Fork spindle, bottom rear	All 250 and 350	2 0	37/12/FF28
Fork spindle, bottom rear	18, 18T	2 0	36/G3C/FF18
Fork spindle, bottom rear	8, 9	2 0	36/G3/FF18
Fork spindle packing washer(8 off).....	All 250 and 350	1	STD166
Fork spindle packing washer(8 off).....	All 500	1	STD167
Fork spindle nut locating fork damper plates.....	All 250 and 350	4	STD616
Fork spindle nut locating fork damper plates.....	All 500	4	STD617
Fork spindle lock nut(7 off).....	All 250 and 350	3	STD2
Fork spindle lock nut(7 off).....	All 500	3	STD1
Fork spindle grease nipple	All	2	STD61
Fork link, top left (threaded hole)	All 250 and 350	1 6	STD809
Fork link, top left (threaded hole)	18, 18T	4 9	36/G3C/FF25
Fork link, top left (threaded hole)	8, 9	2 0	17435B
Fork link, top right (plain hole)	All 250 and 350	1 3	STD810
Fork link, top right (plain hole)	18, 18T	4 6	36/G3C/FF26
Fork link, top right (plain hole)	8, 9	1 9	17435A
Fork link, bottom left (threaded hole)	All 250 and 350	2 0	STD807
Fork link, bottom left (threaded hole)	18, 18T	6 0	36/G3C/FF24
Fork link, bottom left (threaded hole)	8, 9	3 9	35/G3/FF24
Fork link, bottom right (plain hole)	All 250 and 350	1 3	STD808
Fork link, bottom right (plain hole)	18, 18T	4 6	36/G3C/FF23
Fork link, bottom right (plain hole)	8, 9	1 9	17435A
Fork damper adjusting knob	All	1 6	12361
Fork damper adjusting knob ratchet washer.....	All	2	STD162
Fork damper adjusting knob spring washer.....	All	3	STD195
Fork damper adjusting knob star washer	All 250 and 350	6	STD706
Fork damper adjusting knob star washer	All 500	6	STD705
Fork damper steel plate(2 off).....	All 250 and 350	5	STD811
Fork damper steel plate(2 off).....	All 500	5	STD815
Fork damper plate to fork bolt	All 250 and 350	2	STD70
Fork damper plate to fork bolt	All 500	2	STD361
Fork damper plate to link bolt	All 250 and 350	2	STD70
Fork damper plate to link bolt	All 500	3	STD363
Fork damper plate to link bolt spacer	250 and 350	3	STD636
Fork damper plate to link bolt spacer	All 500	3	STD637
Fork damper friction washer (fabric)	250 and 350	9	STD814
Fork damper friction washer (fabric)	All 500	9	STD816

★ Not used on Model 37/12.

HANDLEBAR GROUP (ALL MODELS).

	£ s. d.	Part No.
Handlebar bend only	12 6	37/8/FF66
Handlebar grip, left side	2 0	MU1072
Handlebar twist grip complete, right side	9 6	MA17
Handlebar rubber only, for twist grip	8	PN5437-1
Valve lifter lever complete	4 0	MA179
Valve lifter lever only	2 6	PN3900
Clutch and ignition lever complete	9 0	MA88
Clutch lever only	4 0	PN5963
Ignition lever only	1 9	PN4049
Front brake and air lever complete	9 0	MA88
Front brake lever only	4 0	PN5963
Air lever only	1 9	PN4048
Horn switch complete	2 0	LHS/A
Dipping switch complete	3 6	LES/6
End cap for handlebar(2 off).....	1 4	PN2897-1

For Cables, see Control Cable Group.

CONTROL CABLE GROUP.

	Price £ s. d.	Part No.
Front brake cable, inner, 27" long250 and 350	5	37/CCI/1
Front brake cable, inner, 51" long8, 9, 18	9	37/CCI/2
Front brake cable, inner, 52" long18T	9	37/CCI/3
Front brake cable, outer, 20" long250 and 350	1 0	37/CCO/1
Front brake cable, outer, 19" long500	1 0	37/CCO/2
Front brake cable rubber sleeve22T, 26T and all 500	1	4329
Front brake cable knurled adjuster250 and 350	4	11751
Front brake cable knurled adjuster500	1 0	16365
Front brake cable adjuster lock nut250 and 350	2	STD622
Front brake cable adjuster lock nut500	4	16363
Front brake cable spring box250 and 350	1 6	11756
Front brake cable spring box spring250 and 350	4	11763
Front brake cable spring box plunger250 and 350	1 0	11752
Front brake cable brake rod250 and 350	1 6	36/12/B10
Front brake cable brake rod adjuster nut250 and 350	9	11757
Front brake cable brake rod nut lock nut250 and 350	1	STD210
Front brake cable brake rod yoke end250 and 350	10	11755
Front brake cable yoke end500	10	16482
Front brake cable yoke end pinAll	3	STD736
Front brake cable yoke end pin split pinAll	3	STD48
Valve lifter cable, inner, 37" longAll except 9	7	37/CCI/5
Valve lifter cable, inner, 39" long9	7	37/CCI/16
Valve lifter cable, outer, 33" longAll	1 5	37/CCO/15
Valve lifter cable armoured sheathAll	3	STD709
Clutch cable, inner, 52" long12, 22, 16, 26	9	37/CCI/24
Clutch cable, inner, 54" long22T, 26T, and all 500	9	37/CCI/7
Clutch cable, outer, 47" long12, 22, 16, 26	2 0	37/CCO/23
Clutch cable, outer, 48" long22T, 26T, and all 500	2 0	37/CCO/6
Clutch cable rubber sheath22T, 26T, and all 500	1	4328
Clutch cable adjuster250 and 350	4	HG91
Clutch cable adjuster500	1 0	D8E1900
Clutch cable adjuster lock nut250 and 350	2	STD622
Clutch cable adjuster lock nut500	4	3866
Ignition cable, inner, 41" long12, 16	7	37/CCI/25
Ignition cable, inner, 34" long22, 26, 22T, 26T	6	37/CCI/26
Ignition cable, inner, 35" longall 500	6	37/CCI/27
Ignition cable, outer, 36" long12, 16	1 6	37/CCO/24
Ignition cable, outer, 29" long22, 26, 22T, 26T	1 3	37/CCO/25
Ignition cable, outer, 30" longAll 500	1 3	37/CCO/26
Air cable, inner, 40" long250 and 350	7	37/CCI/28
Air cable, inner, 43" long8, 18, 18T	8	37/CCI/12
Air cable, inner, 46" long8	8	37/CCI/21
Air cable, outer, 35" longAll 250 and 350	1 6	37/CCO/27
Air cable, outer, 38" long8, 18, 18T	1 9	37/CCO/11
Air cable, outer, 41" long8	1 9	37/CCO/20
Throttle cable, inner, 45" long250 and 350	8	37/CCI/29
Throttle cable, inner, 47" long8, 18, 18T	8	37/CCI/15
Throttle cable, inner, 50" long9	9	37/CCI/23
Throttle cable, outer, 40" long250 and 350	1 9	37/CCO/28
Throttle cable, outer, 42" long8, 18, 18T	1 9	37/CCO/24
Throttle cable, outer, 45" long11	1 11	37/CCO/22
Cable spring clip, 3"(3 off).....	3	STD522
Cable spring clip, 4"(1 off).....	3	STD523

See Electrical Sundries Group for other Spring Clips.

STAND GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front stand	12, 16, 22, 26	5	0	...	TFF67
Front stand	22T, 26T	5	0	...	AF67
Front stand	500	5	0	...	12403
Front stand fixing bolt	(2 off) 250 and 350	3	...	...	STD362
Front stand fixing bolt	(2 off) 500	3	...	...	STD363
Front stand fixing bolt nut	(2 off) All	2	...	...	STD74
Front stand fixing bolt washer	(2 off) 500	1	...	...	STD11
Front stand clip bolt	(1 off) All	4	...	...	STD344
Front stand clip bolt nut	(2 off) All	2	...	...	STD5
Front stand clip bolt washer	(2 off) All	1	...	...	STD12
Centre stand	250 and 350 ★	12	6	...	35/G3/F144
Centre stand	500 ★	12	6	...	35/G8/F144
Centre stand bolt	All ★	4	...	...	STD598
Centre stand bolt distance piece	All ★	4	...	...	STD634
Centre stand bolt nut	(2 off) All ★	2	...	...	STD4
Centre stand bolt spring washer	(2 off) All ★	2	...	...	STD196
Centre stand bush	(2 off) All ★	5	...	...	STD654
Centre stand spring	All ★	9	...	...	STD707
Centre stand spring anchor bolt	All ★	5	...	...	STD600
Centre stand spring anchor bolt nut	All ★	2	...	...	STD4
Centre stand spring anchor bolt washer	All ★	1	...	...	STD11
Side prop stand leg	C	7	6	...	35/G3/F342
Side prop stand leg hinge pin	C	4	...	...	35/G3/F341
Side prop stand leg hinge pin nut	C	3	...	...	STD2
Side prop stand leg spring	C	6	...	...	35/G3/F345
Rear stand	C	13	6	...	37/G3C/F44
Rear stand fixing bolt	(2 off) C	4	...	...	STD366
Rear stand fixing bolt bush	(2 off) C	3	...	...	CF247
Rear stand fixing bolt nut	(2 off) C	2	...	...	STD4
Rear stand fixing bolt spring washer (2 off)	C	2	...	...	STD196
Rear stand fixing bolt plain washer (2 off)	C	1	...	...	STD174
Rear stand support bolt flynut	C	1	3	...	36/G3/M31/A

★ Not used on Models 37/18T, 37/22T, and 37/26T.

C Used only on Models 37/18T, 37/22T and 37/26T.

FRONT MUDGUARD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front mudguard	12, 16, 18, 22, 26	11	6	...	37/12/M2
Front mudguard	8, 9	1	2	...	37/8/M2
Front mudguard (chromium)	18T, 22T, 26T	18	6	...	37/G3C/M2
Front mudguard stay	(2 off) 8, 9, 12, 16, 22, 22T, 26, 26T	6	...	...	37/12/M30
Front mudguard stay	(2 off) 18, 18T	6	...	...	37/12/M60
Stay top bolt	(2 off) All	6	...	...	STD70
Stay top bolt nut	(2 off) All	2	...	...	STD5
Stay top bolt washer	(2 off) All	1	...	...	STD12
Stay top bolt spring washer	(2 off) All	1	...	...	STD191
Stay bottom bolt	(2 off) 250 and 350	3	...	...	STD363
Stay bottom bolt	(2 off) 500	2	...	...	STD70
Stay bottom bolt distance collar	(2 off) All	2	...	...	20768
Stay bottom bolt washer	(2 off) 250 and 350	1	...	...	STD11
Stay bottom bolt washer	(2 off) 500	1	...	...	STD12
Bracket securing guard to fork	(2 off) All	6	...	...	12407
Plate for brackets (fits under guard)	All	3	...	...	3323
Bolt fixing bracket to plate	(2 off) All	2	...	...	STD342
Washer for bracket to plate bolt	(2 off) All	1	...	...	STD191
Nut for bracket to plate bolt	(2 off) All	2	...	...	STD5
Bolt fixing brackets to fork bridge	All	4	...	...	STD365
Nut for bracket to bridge bolt	All	2	...	...	STD4
Washer for bracket to bridge bolt	All	1	...	...	STD11
Front number plate	All	1	9	...	STD741
Front number plate clip with nut and washer (2 off)	All	4	...	...	STD742
Front number plate clip screw	(2 off) All	2	...	...	STD451
Front number plate clip screw nut (2 off)	All	1	...	...	STD80

REAR MUDGUARD GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear mudguard	12, 16, 18, 22, 26 ...	17	6	...	37/12/M4
Rear mudguard	8, 9	18	0	...	37/8/M4
Rear mudguard (chromium)	18T, 22T, 26T	1	8	6	37/G3C/M4
Rear mudguard front short portion only	12, 16, 18, 22, 26 ...	4	0	...	37/12/M4F
Rear mudguard front short portion only (chromium)	18T, 22T, 26T	7	6	...	37/G3C/M4F
Rear mudguard rear long portion only	12, 16, 18, 22, 26 ...	14	0	...	37/12/M4R
Rear mudguard rear long portion only (chromium)	18T, 22T, 26T	1	1	0	37/G3C/M4R
Rear mudguard joint nut	All except 8, 9	2	...	...	STD3
Rear mudguard joint washer	All except 8, 9	1	...	...	STD10
Rear mudguard tubular arch	12, 16, 22, 26, ...	17	6	...	37/12/F300
Rear mudguard tubular arch	22T, 26T and 500 ...	17	6	...	37/8/F300
Rear mudguard stay	(2 off) All	6	...	...	37/12/M60
Bolt fixing mudguard to chain stay bridge	All	3	...	...	STD345
Nut for guard to chain bridge bolt	All	2	...	...	STD5
Washer for guard to chain bridge bolt	All	1	...	...	STD191
Bolt fixing mudguard to seat stay bridge	All	3	...	...	STD346
Nut for guard to seat bridge bolt	All	2	...	...	STD5
Washer for guard to seat bridge bolt	All	1	...	...	STD191
Bolt fixing mudguard to front of arch (2 off) All	★	3	...	...	STD362
Nut for guard to arch bolt	(2 off) All	2	...	...	STD4
Washer for guard to arch bolt	(2 off) All	1	...	...	STD192
Bolt fixing mudguard to rear of arch (2 off) All	★ †	2	...	...	STD361
Nut for guard to arch bolt	(2 off) All	2	...	...	STD4
Washer for guard to arch bolt	(2 off) All	1	...	...	STD192
Bolt fixing mudguard to stay	(2 off) All	1	...	...	STD16
Nut for guard to stay bolt	(2 off) All	1	...	...	STD24
Washer for guard to stay bolt	(2 off) All	1	...	...	STD190
Bolt fixing stay to tubular arch	(2 off) All	2	...	...	STD342
Nut for stay to arch bolt	(2 off) All	2	...	...	STD5
Washer for stay to arch bolt	(2 off) All	1	...	...	STD12
Stud fixing tubular arch to fork end	(2 off) All	2	...	...	STD270
Nut fixing stud to fork end	(2 off) All	2	...	...	STD174
Nut securing arch to stud	(2 off) All	3	...	...	STD213
Rear number plate	All	3	0	...	STD740
Rear number plate stay, left	All except 8, 9	4	...	...	20745
Rear number plate stay, right	All except 8, 9	4	...	...	20746
Rear number plate stay, left	8, 9	4	...	...	37/8/M205L
Rear number plate stay, right	8, 9	4	...	...	37/8/M205R
Screw securing top of plate to mudguard (2 off) All	..	2	...	...	STD150
Nut for plate to guard screw	(2 off) All	1	...	...	STD80
Washer for plate to guard screw	(2 off) All	1	...	...	STD190
Screw securing stay to number plate	(2 off) All	2	...	...	STD42
Nut for stay to plate screw	(2 off) All	1	...	...	STD24
Bolt securing bottom of plate to mudguard	All	2	...	...	STD343
Spacer for plate to guard bolt	All	2	...	...	STD635
Nut for plate to guard bolt	All	2	...	...	STD5
Washer for plate to guard bolt	All	1	...	...	STD12
Spring washer for plate to guard bolt	All	1	...	...	STD191

★ When a Carrier is fitted, these bolts are replaced by those listed in the Carrier Group.

† When High Exhaust Pipes are fitted, these bolts are replaced by those listed in the Exhaust Pipe Group.

‡ These bolts also fix the Rear Number Plate Stays to the Rear Mudguard.

CARRIER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Carrier only	All	13	6	...	37/8/F40
Carrier front fixing bolt	(2 off) 250 and 350	4	...	...	STD366
Carrier front fixing bolt	(2 off) 500	3	...	...	STD368
Carrier rear fixing bolt	(2 off) 250 and 350	3	...	...	STD363
Carrier rear fixing bolt	(2 off) 500	3	...	...	STD363
Carrier fixing bolt distance piece	(2 off) 250 and 350	2	...	...	37/12/E023
Carrier fixing bolt distance piece	(2 off) 500	2	...	...	37/18/E023
Carrier fixing bolt nut	(4 off) All	2	...	...	STD4
Carrier fixing bolt washer	(4 off) All	1	...	...	STD11

Note that Models 18T, 22T, and 26T cannot be fitted with Carriers.

FRONT CHAINCASE GROUP.

Models 37/8, 37/9, 37/12, 37/16, 37/18, 37/18T, 37/22, 37/22T, 37/26 and 37/26T.

	Price		Part No.
	£ s. d.		
Front chaincase complete	1 15 0	...	35/G3/C1/CA
Front chaincase, outer half only	16 0	...	20817/1
Front chaincase, inner half only	12 6	...	35/G3/C1
Front chaincase aluminium band	5 0	...	12302/7
Front chaincase aluminium band screw	2	...	STD452
Front chaincase rubber joint	6	...	12302/9
Inspection cap complete	1 4	...	17350/1
Inspection cap only	4	...	STD780
Inspection cap cork washer	2	...	STD580
Inspection cap knurled screw	6	...	STD593
Inspection cap knurled screw plate	4	...	STD781
Bolt fixing chaincase to crankcase(3 off).....	2	...	STD440
Locking plate for fixing bolt(3 off).....	2	...	STD165

For the Bolt and Spacers supporting the centre of chaincase, see Brake Pedal Spindle and parts listed in Rear Brake Operating Group.

REAR CHAINGUARD GROUP.

	Price		Part No.
	£ s. d.		
Rear chainguard only,Models 12, 16, 22 and 26	10 6	...	36/G8/C10
Rear chainguard only...Models 8, 9, 18, 18T, 22T and 26T	10 6	...	37/8/C10
Bolt securing front of guardAll models.....	4	...	36/G8/C28
Washer for front bolt	1	...	STD192
Bolt securing centre of guardAll models.....	2	...	STD170
Nut for centre bolt	2	...	STD5
Washer for centre bolt	1	...	STD191
Bolt securing rear of guardAll models.....	2	...	STD351
Nut for rear bolt	2	...	STD4
Washer for rear bolt	1	...	STD192

SADDLE GROUP.

All Models except where stated.

	Price		Part No.
	£ s. d.		
Saddle top and frame	1 0 10	...	35/G3/F60
Saddle hinge bolt	5	...	STD410
Saddle hinge bolt nut	2	...	STD3
Saddle hinge bolt washer	1	...	STD10
Saddle spring only(2 off).....	1 6	...	D5F560B
Spring fixing bolt, left (Models 8, 12, 16, 22, 26 only) (2 off)	3	...	STD370
Spring fixing bolt, right (Models 8, 12, 16, 18, 22, 26 only) (2 off)	3	...	STD370
Spring fixing bolt, left (Models 9, 18 only)(2 off).....	3	...	STD368
Spring fixing bolt, right (Model 9 only)(2 off).....	3	...	STD368
Spring fixing bolt nut (not 18T, 22T, 26T)(2 off).....	2	...	STD4
Spring fixing bolt washer (not 18T, 22T, 26T)(2 off).....	1	...	STD11
Spring fixing eye bolt (Models 18T, 22T, 26T)(2 off).....	9	...	DE70
Spring fixing eye bolt nut (Models 18T, 22T, 26T) (4 off).....	2	...	STD4
Bolt fixing eye bolt to frame (Models 18T, 22T, 26T) (2 off)	4	...	STD371
Washer for eye bolt to frame bolt (Models 18T, 22T, 26T) (2 off)	2	...	STD4
Nut for eye bolt to frame bolt (Models 18T, 22T, 26T) (2 off)	1	...	STD11

FOOTREST GROUP.

All Models except where stated.

	Price			Part No.
	£	s.	d.	
Footrest rod	1	3	...	20866
Footrest rod spacer (between engine plates)(1 off).....		5	...	V2FR6
Footrest rod spacer (outside engine plates)(2 off).....		4	...	11457/1
Footrest rod nut(2 off).....		3	...	STD2
Footrest rod washer(2 off).....		1	...	STD194
Footrest rod arm (not on comp. models)(2 off).....	3	3	...	4518
Footrest rod arm (comp. models only)(2 off).....	3	6	...	4518C
Footrest arm rubber (not on comp. models)(2 off).....	1	6	...	16515
Footrest arm end bolt (18T, 22T, 26T only)(2 off).....		3	...	STD363
Footrest arm end bolt spring washer (18T, 22T, 26T only) (2 off)		1	...	STD191
Footrest arm end aluminium washer (18T, 22T, 26T only) (2 off)		3	...	2863

TOOL BOX GROUP.

Models 37/12, 37/16, 37/22, and 37/26.

	Price			Part No.
	£	s.	d.	
Tool box	5	6	...	37/12/F45
Tool box stay		3	...	DF10
Tool box bottom fixing bolt(2 off).....		2	...	STD361
Tool box bottom fixing bolt nut(2 off).....		2	...	STD4
Tool box bottom fixing bolt washer(2 off).....		1	...	STD11
Tool box stay fixing bolt(2 off).....		2	...	STD70
Tool box stay fixing bolt nut(2 off).....		2	...	STD5
Tool box stay fixing bolt washer(2 off).....		1	...	STD12

Models 37/8, 37/9, 37/18, 37/18T, 37/22T, and 37/26T.

	Price			Part No.
	£	s.	d.	
Tool box	12	6	...	37/8/F45
Tool box lid knurled screw	1	0	...	37/8/F53
Tool box lid knurled screw plain washer		1	...	STD12
Tool box lid knurled screw spring washer		1	...	STD189
Tool box lid knurled screw split pin		$\frac{1}{2}$	...	STD14
Tool box fixing bolt(4 off).....		2	...	STD70
Tool box fixing bolt nut(4 off).....		2	...	STD5
Tool box fixing bolt washer(4 off).....		1	...	STD12

BATTERY CARRIER GROUP.

	Models	Price			Part No.
		£	s.	d.	
Battery carrier, bare	All		4	0	DE285
Battery carrier clamping bolt	All		4	...	AE180
Battery carrier clamping bolt nut	All		5	...	AE177
Battery carrier clamping bolt seat	All		3	...	AE178
Battery carrier fixing nut *	All		2	...	STD4
Battery carrier fixing nut washer*	All		1	...	STD174

* These also secure the Oil Tank.

TANK SECTION.

PETROL TANK GROUP.

	Models	Price £ s. d.	Part No.
Petrol tank, less all fittings, black	★	4 5 0	37/8/T105B
Petrol tank, less all fittings, chrome	★	4 12 0	37/8/T105C
Petrol tank front bracket	All	10	4236
Petrol tank front bracket bolt..... (2 off).....All	All	3	STD363
Petrol tank front bracket bolt nut ..(2 off).....All	All	2	STD4
Petrol tank front bracket bolt washer (2 off).....All	All	1	STD11
Petrol tank filler cap with washer	All	2 9	17355
Petrol tank petrol supply tap	All	3 0	17907
Petrol tank connection pipe banjo pin	All	1 9	17908
Large fibre washer for banjo pin and tap ..All	All	2	STD201
Small fibre washer for banjo pin and tap ..All	All	2	STD200
Rubber knee pad, left	All	2 6	37/8/T4L
Knee pad rubber, right	All	2 6	37/8/T4R
Knee pad metal plate, left	All	6	37/8/T34L
Knee pad metal plate, right	All	6	37/8/T34R
Knee pad plate fixing bolt	(2 off).....All	3	STD490
Knee pad plate fixing bolt washer (2 off).....All	All	1	STD11
Tank fixing bolt	(4 off).....All	4	36/12/T15A
Tank fixing bolt pad, rubber, thin (4 off).....All	All	2	16414
Tank fixing bolt pad, rubber, thick (4 off).....All	All	2	16413
Tank fixing bolt pad washer	(4 off).....All	2	STD173

★ Used on Models 37/12 and 37/16 only.

✱ Used on Models 37/8, 37/9, 37/18, 37/18T, 37/22, 37/22T, 37/26 and 37/26T only

OIL TANK GROUP.

	Models	Price £ s. d.	Part No.
Oil tank, less all fittings	All	1 2 6	35/G3/T45
Tank filler cap with washer	All	3 0	35/4/T130
Tank filler cap, washer only	All	3	AT30/C
Tank drain plug	All	3	STD599
Tank felt filter	All	2 6	STD796
Tank felt filter spring	All	4	STD704
Tank felt filter dished washer	All	3	STD797
Tank felt filter compartment cap	All	1 6	STD795
Tank felt filter compartment cap cork washerAll	All	2	STD583
Tank fixing nut	★.....(2 off).....All	2	STD4
Tank fixing nut washer	★.....(2 off).....All	1	STD174
Tank steady stay bolt	All	2	STD361
Tank steady stay bolt nut	All	2	STD4
Tank steady stay bolt washer	All	1	STD11

★ Also used to secure Battery Carrier.

PETROL AND OIL PIPE GROUP.

	Models	Price £ s. d.	Part No.
Petrol pipe complete	12, 22, 22T	3 0	37/12/T54
Petrol pipe complete	16, 26, 26T	3 0	37/16/T54
Petrol pipe complete	8, 18, 18T	3 0	37/8/T54
Petrol pipe complete	9	3 0	37/9/T54
Petrol pipe, connecting halves of tank	All	4 0	37/G8/T23A
Oil feed pipe (tank to engine)	All	3 6	36/G3/E140
Oil feed pipe (to rocker box)	All ★	2 6	37/12/E380
Oil return pipe (engine to tank)	All	3 6	36/G3/E142
Rubber connection for rocker box feed pipe...All	★	6	36/G8/E384
Oil feed pipe to valve guide	All ★	1 6	37/12/E285

★ Not used on Model 37/9.

WHEEL AND BRAKE SECTION

FRONT WHEEL GROUP.

	Models	Price			Part No.
		£	s.	d.	
Front wheel only, less fittings	12, 16, 22, 26	2	4	6	36/12/H45
Front wheel only, less fittings	8, 9, 18	2	4	6	12395
Front wheel only, less fittings	22T, 26T	2	4	6	37/22T/H45
Front wheel only, less fittings	18T	2	4	6	37/G3C/H45
Front wheel rim, chrome and black, 19"	12, 16, 22, 26, 8, 9, 18	16	6		35/F/H20
Front wheel rim, chrome and black, 20"	22T, 26T	16	6		37/22T/H20
Front wheel rim, chrome and black, 21"	18T	16	6		35/G3C/H20
Spoke, left side, per set of 20	12, 16, 22, 26	3	4		20677
Spoke, left side, per set of 20	22T, 26T	3	4		17914
Spoke, left side, per set of 20	8, 9, 18	3	4		12399
Spoke, left side, per set of 20	18T	3	4		37/22T/H52
Spoke, right side, per set of 20	12, 16, 22, 26	3	4		36/12/H51
Spoke, right side, per set of 20	22T, 26T	3	4		37/22T/H51
Spoke, right side, per set of 20	8, 9, 18	3	4		37/X/H51
Spoke, right side, per set of 20	18T	3	4		37/22T/H51
Spoke nipple, left side, per set of 20	12, 16, 22, 26	1	8		20680
Spoke nipple, left side, per set of 20	22T, 26T	1	8		20678
Spoke nipple, left side, per set of 20	8, 9, 18	1	8		20680
Spoke nipple, left side, per set of 20	18T	1	8		20678
Spoke nipple, right side, per set of 20	12, 16, 22, 26	1	8		20678
Spoke nipple, right side, per set of 20	22T, 26T	1	8		20678
Spoke nipple, right side, per set of 20	8, 9, 18	1	8		20678
Spoke nipple, right side, per set of 20	18T	1	8		20678
Hub shell only, with brake drum	12, 16, 22, 22T, 26, 26T	1	6	3	36/12/H19
Hub shell only, with brake drum	8, 9, 18, 18T	1	11	3	12391
Hub adjusting ring	All	1	6		11915
Hub adjusting ring lock nut	All	1	3		11914
Hub spring ring	All	2			11910
Hub felt washer	(2 off) All	2			11909
Hub felt washer cup	All	3			11911
Hub felt washer spacing ring	All	2			11912
Hub felt washer retaining ring	All	6			11913
Hug hollow spindle with bearings	All	15	0		11908
Hub solid spindle	250 and 350	2	6		36/12/H10
Hub solid spindle	500	2	6		36/8/H10
Hug solid spindle distance piece	250 and 350	3			20870
Hug solid spindle distance piece	500	3			36/8/H26
Hub solid spindle end nut	(2 off) All	3			STD2
Hub solid spindle washer	(2 off) All	1			STD9
Hub grease nipple (angular)	All	6			STD54

FRONT BRAKE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Brake drum only (chromidium iron)	250 and 350	10	6		12389
Brake drum only (chromidium iron)	500	10	6		36/12/B115
Brake drum fixing screw	250 and 350	2			STD140
Brake drum fixing screw	500	2			10083
Brake cover plate	250 and 350	12	0		37/12/B60
Brake cover plate	500	12	0		11987/1
Brake cover plate distance piece	250 and 350	2			20801
Brake cover plate lock nut	500	3			STD2
Brake cover plate packing washer, thick	250 and 350	2			20871
Brake cover plate packing washer, thin	250 and 350	1			STD166
Brake cover plate anchor bolt	500	4			D8B2862
Brake cover plate anchor bolt nut	500	2			STD3
Brake cover plate anchor bolt lock nut	500	2			STD73
Brake shoes with linings, per pair	250 and 350	7	4		20274/1
Brake shoes with linings, per pair	500	9	0		16297/1AB
Brake shoe linings only, with rivets, per pair	250 and 350	2	6		3836-3
Brake shoe linings only, with rivets, per pair	500	3	0		3836-2
Brake shoe springs	(2 off) 250 and 350	2			20408
Brake shoe spring	(2 off) 500	2			16485
Brake shoe expander	250 and 350	2	6		36/12/B51
Brake shoe expander	500	3	3		36/8/B51
Brake shoe expander nut	All	2			STD4
Brake shoe expander washer	All	1			STD174
Brake shoe expander lever	250 and 350	3	0		37/12/B65
Brake shoe expander lever	500	3	3		16299
Brake shoe expander, grease nipple	All	2			STD51

For Brake Operating Parts, see Control Cable Group.

REAR WHEEL GROUP.

	Models	Price £ s. d.	Part No.
Rear wheel only, less fittings	12, 16, 22, 26	2 14 0	35/12/H31
Rear wheel only, less fittings	8, 9, 18, 18T, 22T		
Rear wheel sleeve bolt	26T	2 14 0	12331
	8, 9, 18, 18T, 22T		
Rear wheel rim, chrome and black, 19"	26T	2 3	11916-1
	12, 16, 22, 26	16 6	35/F/H20
Rear wheel rim, chrome and black, 19"	8, 9, 18, 18T, 22T		
	26T	16 6	35/8/H21
Spoke, per set of 40	12, 16, 22, 26	6 8	12399
Spoke, per set of 40	8, 9, 18, 18T, 22T		
	26T	6 8	12343
Spoke nipple, per set of 40	12, 16, 22, 26	3 4	20678
Spoke nipple, per set of 40	8, 9, 18, 18T, 22T		
	26T	3 4	12344
Hub shell only	All	1 6 3	11903-1
Hub grease nipple (angular)	All	6	STD54
Hub adjusting ring	All	1 6	11915
Hub adjusting ring lock nut	All	1 3	11914
Hub spring ring	All	2	11910
Hub felt washer	(2 off) All	2	11909
Hub felt washer cup	All	3	11911
Hub felt washer spacing ring	All	2	11912
Hub felt washer retaining washer, large hole	8, 9, 18, 18T, 22T		
	26T	3	11999
Hub felt washer retaining washer, small hole	(3 off) 12, 16, 22, 26	6	11913
Hub felt washer retaining washer, small hole	(2 off) 8, 9, 18, 18T, 22T		
	26T	6	11913
Hub hollow spindle with bearings	All	17 6	11905
Hub centre solid spindle	12, 16, 22, 26	2 6	36/12/H4
Hub centre solid spindle	8, 9, 18, 18T, 22T		
	26T	2 6	37/8/H4
Hub solid spindle outside distance piece	8, 9, 18, 18T, 22T		
	26T	3	36/8/H16
Hub solid spindle, inside distance piece	8, 9, 18, 18T, 22T		
	26T	3	10086
Hub solid spindle extended end nut	8, 9, 18, 18T, 22T		
	26T	6	12221
Hub solid spindle nut	(2off) 12, 16, 22, 26	3	STD2
Hub solid spindle washer	All	1	STD9

REAR BRAKE OPERATING GROUP.

	Models	Price £ s. d.	Part No.
Rear brake pedal	All	7 9	20788
Rear brake pedal rubber sleeve	All	3	36/12/B82
Rear brake pedal bush	All	4	17194L
Rear brake pedal grease nipple	All	2	STD51
Rear brake pedal spindle	All	8	36/12/B2
Spindle spaced, behind chaincase	All	3	20825
Spindle spacer, inside chaincase	All	5	17194G
Spindle spacer, between engine plates	All	4	20841
Spindle washer, right	All	1	STD9
Spindle washer, left	All	1	STD174
Spindle washer, against chain case	All	1	STD9
Spindle washer (spring), (right of pedal)	All	1	STD198
Spindle nut, right	All	3	STD2
Spindle nut, left	All	2	STD4
Brake rod	*	2 3	20789
Brake rod	*	2 3	37/22T/B5
Brake rod spring	All	3	20791
Brake rod washer	All	2	STD178
Brake rod yoke end (front end)	All	10	STD735
Brake rod yoke end pin	All	3	STD736
Brake rod yoke end pin split pin	All	1	STD48
Brake rod adjusting clip	All	1 6	11772
Brake rod adjusting clip pin	All	3	STD736
Brake rod adjusting clip pin split pin	All	1	STD48
Brake rod adjusting nut	All	1 9	STD615

* Used only on Models 37/8, 37/9, 37/12, 37/16, 37/18, 37/22, and 37/26.

* Used only on Models 37/18T, 37/22T, and 37/26T.

REAR BRAKE GROUP.

	Models	Price			Part No.
		£	s.	d.	
Rear brake drum and sprocket	12. 16. 22. 26	1	7	6	36/12/B15
Rear brake drum and sprocket with centre fitted	8, 9, 18, 18T, 22T, 26T	1	16	9	37/8/B15A
Rear brake drum bolt	(6 off).....12. 16. 22. 26	3			V2H17
Rear brake drum bolt nut	(6 off).....12. 16. 22. 26	2			STD4
Rear brake drum threaded driving studs (3 off).....	8, 9, 18, 18T, 22T, 26T	4			10083
Rear brake drum plain driving studs (3 off).....	8, 9, 18, 18T, 22T, 26T	2			10082
Rear brake drum dummy spindle	8, 9, 18, 18T, 22T, 26T	1	9		37/8/H104
Rear brake drum dummy spindle nut	8, 9, 18, 18T, 22T, 26T	5			STD229
Rear brake drum dummy spindle washer	8, 9, 18, 18T, 22T, 26T	2			STD176
Brake shoes with linings, per pair	12. 16. 22. 26	7	4		20274/1
Brake shoes with linings, per pair	8, 9, 18, 18T, 22T, 26T	9	0		16297A-B
Brake shoe linings with rivets, per pair	12. 16. 22. 26	2	6		3836-3
Brake shoe linings with rivets, per pair	8, 9, 18, 18T, 22T, 26T	3	0		3836-2
Brake shoe spring	(2 off).....12. 16. 22. 26	2			20408
Brake shoe spring	(2 off).....8, 9, 18, 18T, 22T, 26T	2			16485
Brake cover plate	12. 16. 22. 26	12	6		36/12/B20
Brake cover plate	8, 9, 18, 18T, 22T, 26T	13	0		37/8/B20
Brake cover plate distance piece	8, 9, 18, 18T, 22T, 26T	3			37/8/B54
Brake cover plate lock nut	12. 16. 22. 26	2			STD224
Brake cover plate anchor bolt	12. 16. 22. 26	8			36/12/B7
Brake cover plate anchor bolt	8, 9, 18, 18T, 22T, 26T	5			37/8/B7
Brake cover plate anchor bolt nut	12. 16. 22. 26	2			STD4
Brake cover plate anchor bolt nut	8, 9, 18, 18T, 22T, 26T	2			STD3
Brake cover plate anchor bolt split pin	All	1			STD48
Brake cover plate anchor bolt washer	12. 16. 22. 26	1			STD11
Brake shoe expander	12. 16. 22. 26	2	6		36/12/B51
Brake shoe expander	8, 9, 18, 18T, 22T, 26T	3	3		36/8/B51
Brake shoe expander nut	All	2			STD4
Brake shoe expander washer	All	1			STD74
Brake shoe expander lever	12. 16. 22. 26	2	3		20790
Brake shoe expander lever	8, 9, 18, 18T, 22T, 26T	2	6		37/8/B30
Brake shoe expander grease nipple	All	2			STD51

ELECTRICAL SECTION.

IGNITION GROUP (COIL) MODELS 37/12 AND 37/16.

	Price	Part No.
	£ s. d.	
Ignition coil	15 0	221M
Ignition coil band clip	1 3	37/12/E307
Ignition coil band clip screw	1	STD40
Ignition coil band clip screw nut	2	STD24
Contact breaker bakelite cover with condenser	5 0	3M
Contact breaker cover retaining post and blade	1 0	9M
Contact breaker cam	2 6	11M
Contact breaker cam securing screw	3	12M
Contact breaker cam securing screw washer	1	12AM
Contact breaker base assembled with points	7 6	10M
Contact breaker base fixing screw with spring	2	19M
Contact breaker rocker arm with contact point	3 6	13M
Contact breaker screwed contact point	2 0	14M
Control cable toggle	6	15M
Control cable spring	4	17M
Control cable screwed gland nut	6	18M
Control cable adjuster and lock nut	6	31M
Control cable rubber sheath	6	32M

For Control Cable, see Control Cable Group.

IGNITION GROUP (MAGNETO).

**Models 37/8, 37/9, 37/18, 37/18T, 37/22, 37/22T,
37/26 and 37/26T.**

	£ s. d. Price	Part No.
Lucas magneto, Type N1	3 15 0	LUC/N1
High tension pick-up with brush and spring	3 0	463-066
Pick-up bush and spring only	6	451-260
Contact breaker complete	9 6	ML/CB1
Control cable adjuster	4	MC7
Control cable adjuster lock nut	1	MC8
Control cable adjuster sleeve	6	MC6
Control cable spring	2	MC5
Control cable brass toggle (cable end)	6	MC4
Control cable rubber sheath	3	MC9
Magneto fixing bolt	3	STD340
Magneto platform	4 0	37/22/E76
Magneto platform distance piece, long	5	35/22/E53
Magneto platform distance piece, short	3	35/22/E55
Magneto shield	2 6	37/22/E290
Magneto shield clip ★	6	37/22/E291
Magneto shield clip ★	6	37/8/E291
Magneto shield clip bolt	2	STD70
Magneto shield clip bolt nut	2	STD5
Magneto shield clip plate	4	35/22/E292

★ Used on Models 37/22, 37/22T, 37/26, and 37/26T.

✱ Used on Models 37/8, 37/9, 37/18, and 37/18T.

For Control Cable, see Control Cable Group.

For Magneto Platform Securing Bolts, see Crankcase Group.

DYNAMO GROUP.

	Models	£ s. d. Price	Part No.
Dynamo (Miller)	★	2 10 0	DVR
Dynamo (Lucas)	✱	2 10 0	E3AR
Dynamo locating plate	All	9	FE180
Dynamo locating plate bolt	All	3	STD348
Dynamo locating plate bolt washer	All	1	STD12
Dynamo clamping strap	All	1 6	STD790
Dynamo strap hinge pin	All	4	STD791
Dynamo strap tightening bolt	All	8	STD595
Dynamo strap tightening bolt seat	All	5	STD792
Dynamo strap tightening bolt square cross-head	All	9	FE80
Dynamo voltage control unit	★	17 6	XI
Dynamo voltage control unit	✱	1 1 0	390-409
Voltage control bracket	★	1 6	36/12/T60A
Voltage control bracket	✱	1 6	37/G3/T60A
Bolt securing unit to bracket	All	2	STD70
Nut for unit to bracket bolt	All	2	STD5
Washer for unit to bracket bolt	All	1	STD12
Bolt securing bracket	All	2	STD70
Washer for bracket securing bolt	All	1	STD12

★ Used on Models 37/12 and 37/16 only.

✱ Used on Models 37/8, 37/9, 37/18, 37/18T, 37/22, 37/22T, 37/26, and 37/26T.

ELECTRICAL SUNDRIES GROUP.

Models 37/12 and 37/16.

	Price			Part No.
	£	s.	d.	
Battery complete	17	0	...	B612
Battery lid only	2	0	...	188
Head lamp complete	1	17	0	800
Head lamp shell	10	0	...	104
Head lamp rim (less glass)	6	0	...	101
Head lamp glass	1	9	...	102
Head lamp main bulb	5	3	...	ELB10
Head lamp pilot bulb★	1	3	...	ELB5
Head lamp top stay		6	...	FFF74
Head lamp bottom stay		6	...	FFF73
Head lamp stay bolt		2	...	STD70
Rear lamp complete	7	0	...	35E
Rear lamp portion with glass	1	9	...	121
Rear lamp portion with bulb holder (no bulb)	2	0	...	122
Screw securing rear lamp, with nut and washer		2	...	12A
Electric horn (Clearhooter)	15	6	...	HF250
Electric horn bracket	4	0	...	37 8 F101
Electric horn bracket bolt		4	...	STD365
Electric horn fixing bolt		4	...	37 8 EQ11
Cable for electric lighting, single core.....(per foot).....		1	...	ELC
Cable for electric lighting, triple core.....(per foot).....		4	...	ELC3
Spring clip for cable, 1½"		2	...	STD520
Spring clip for cable, 2"		3	...	STD521
Spring clip for cable, 3"		3	...	STD522
Bulb for warning light		0	...	ELB4/8

* Used also for Rear Lamp.

Models 37/8, 37/9, 37/18, 37/18T, 37/22, 37/22T, 37/26 and 37/26T.

Battery complete	17	6	...	PUW7E
Battery lid only	1	2	...	S/2171/B
Head lamp complete	2	0	0	515-518
Head lamp shell	15	0	...	515-517
Head lamp rim (less glass)	6	0	...	515-139
Head lamp glass	2	6	...	NC305-37
Head lamp main bulb	3	0	...	NO70
Head lamp pilot bulb ★	1	3	...	200
Head lamp top stay		6	...	FFF73
Head lamp bottom stay		6	...	36 G3/FF73
Head lamp stay fixing bolt		3	...	STD360
Head lamp stay fixing bolt washer		1	...	STD192
Rear lamp complete	8	6	...	526-082
Rear lamp portion with glass	3	0	...	526-113
Rear lamp portion with bulb holder (no bulb)	5	6	...	525-111
Rear lamp securing screw		1	...	LL47
Rear lamp securing screw nut		1	...	LL54
Electric horn (Lucas)	1	2	6	HF317-6-AO
Electric horn bracket	4	0	...	37 8/F101
Electric horn bracket bolt		4	...	STD365
Electric horn fixing bolt		4	...	37 8 EQ11
Cable for electric lighting single core.....(per foot).....		1	...	ELC
Cable for electric lighting, triple core.....(per foot).....		4	...	ELC3
Spring clip for cable, 1½" (two on all models)		2	...	STD520
Spring clip for cable, 2" (two on all models)		3	...	STD521
Spring clip for cable, 3" (one on all models except 22 and 26)		3	...	STD522
Spring clip for cable, 3" (three on models 22 and 26)		3	...	STD522

* Also used for Rear Lamp and Panel Inspection Lamp.

ACCESSORY SECTION.

INSTRUMENT PANEL GROUP (MODELS 12 AND 16).

	Price £ s. d.	Part No.
Instrument panel only	6 0 ...	20864
Instrument panel securing screws(3 off).....	3 ...	STD481
Instrument panel rubber fillet	9 ...	4286
Panel switch complete	7 6 ...	125
Panel switch handle only	9 ...	128
Panel switch key only	6 ...	126
Ammeter	7 0 ...	132
Cap (covers watch aperture when watch not fitted)	1 0 ...	20869A

Models 37/8, 37/9, 37/18, 37/18T, 37/22, 37/22T, 37/26 and 37/26T.

	Price £ s. d.	Part No.
Instrument panel only	6 0 ...	17372
Instrument panel securing screws(3 off).....	3 ...	STD481
Instrument panel rubber fillet	9 ...	4286
Panel switch complete	7 6 ...	KS39/L1
Ammeter	8 0 ...	BM4
Panel inspection lamp complete with bulb	6 6 ...	545-035
Cap (covers watch aperture when watch not fitted)	1 0 ...	20869A

TOOL GROUP.

	Models	Price £ s. d.	Part No.
Toolbag	All	2 6 ...	17520
Screwdriver	All	9 ...	LTK13
Pliers, 6"	All	1 6 ...	LTK15
Pliers for gudgeon pin circlips	All	1 0 ...	11024
Grease gun	All	4 0 ...	LTK20
Tyre lever	All	3 ...	LTK14
Tyre inflator	All	3 9 ...	12351
Wrench, 6", adjustable	8 9, 18, 18T, 22T, 26T	4 0 ...	LTK12
Box spanner, .92" hexagon	8, 9, 18, 18T, 22T, 26T	1 6 ...	HTK19
Box spanner for sparking plug	22, 22T, 8, 26T, 26	9 ...	BTK1
Spanner for hub lock nuts	All	1 9 ...	11717
Spanner for hub sleeve bolts	8, 9, 18, 18T, 22T, 26T	1 9 ...	3266
Spanner for contact points	12, 16	6 ...	35/12/TK1
Spanner for contact points	All except 12, 16	4 ...	LTK5
Spanner for adjusting tappets	All	9 ...	CTK9
Spanner for adjusting dynamo chain	All	6 ...	RTK1
Spanner, single, 1.390"	All	1 3 ...	RTK4
Spanner, double, 3/16"x.375"	All	10 ...	3263
Spanner, double, 1/4"x3/16"	All	1 3 ...	3262
Spanner, double, 1/4"x1/2"	All	1 6 ...	3261
Spanner, triple, .80", 1.011", 1.200"	All	1 0 ...	RTK3
Special oil gun for control cable lubrication	Extra to kit	5 9 ...	B.G.G.
Chain rivet extractor	Extra to kit	5 0 ...	LC25
Valve grinding tommy + not for 37/9)	Extra to kit	6 ...	3282

SPEEDOMETER GROUP.

	Models	Price £ s. d.	Part No.
Speedometer head only (non-trip)	All	1 5 0 ...	S106
Speedometer head only (trip recording)	All	1 10 0 ...	S70
Speedometer head fixing bracket	All	1 3 ...	SH/B
Speedometer head fixing nut(2 off).....	All	2 ...	OBA
Speedometer cable complete, 44"	12, 16, 22, 26	13 2 ...	35/12/SCA
Speedometer cable complete, 48"	8, 9, 18T, 22T, 26T	15 0 ...	48SCA
Speedometer cable, inner, 44"	12, 16, 22, 26	6 7 ...	35/12/SIW
Speedometer cable, inner, 48"	8, 9, 18T, 22T, 26T	7 6 ...	1/48
Speedometer cable, outer, 44"	12, 16, 22, 26	6 7 ...	35/12/SOC
Speedometer cable, outer, 48"	8, 9, 18T, 22T, 26T	7 6 ...	O/48

